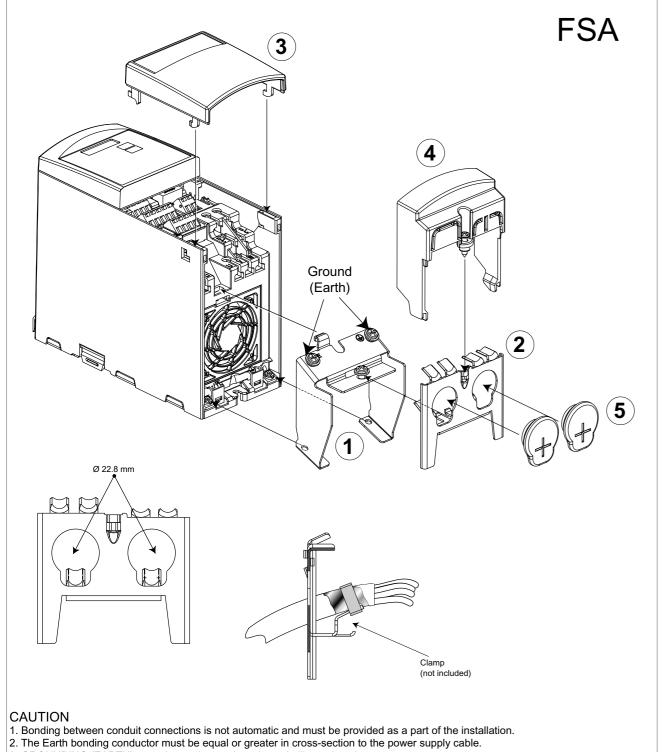
SIEMENS

Gland Plate Installation Instructions



- 3. GROUNDING (EARTH) must be made at points shown in illustration above.

	Metric	NPT	PG
Ø 18.8 mm	M16x1.5	³ / ₈ Inch	11
Ø 22.8 mm	M25x1.5	½ Inch – 16	16
Ø 28.0 mm	M25x1.5	¾ Inch	16



Wire Size and Terminal Torques - Field Wiring Connectors				
Frame Size	А	В	С	
Tightening Torque (Nm)	1.1	1.5	2.25	
Tightening Torque (lbf.in)	10	13.3	20	
Recommended Minimum Cable Cross Section (mm²)	1	1.5	2.5	
Maximum Cable Cross Section (mm²)	2.5	6	10	
Recommended Minimum Cable Cross Section (AWG)	17 AWG	16 AWG	14 AWG	
Maximum Cable Cross Section (AWG)	14 AWG	10 AWG	8 AWG	

