# **Panasonic**

# Operating Instructions (Basic) AC Servo Motor & Driver

MINAS A5E-series



- Thank you for purchasing this Panasonic product.
- Before operating this product, please read the instructions carefully, and save this manual for future use.
- \* This product image is 1.5kW type of A5E-series.

If you are the first user of this product, please be sure to read the downloaded Operating Instructions (Overall) from our Web Site.

[Web address of Panasonic Corporation] http://industrial.panasonic.com/ww/i\_e/25000/motor\_fa\_e/motor\_fa\_e.html

Make sure to forward these Operating Instructions for safety to the final user.

<contents></contents>	page
1. Introduction	. B2
On Opening the Product Package	B2
Check of the Driver Model	B2
Check of the Motor Model	B3
2. Installation	. B4
Driver	
Motor	B6
3. System Configuration and	
Wiring	B8
Overall Wiring (Connector type)	
Overall Wiring (Terminal block type)	
Driver and List of Applicable Peripheral Equipments	
Wiring of the Main Circuit (Connector type)	. B16
Wiring of the Main Circuit (Terminal block type)	. B18
Wiring method to connector	B19
Wiring Diagram	. B21
Wiring of connector for motor and brake	. B23
Wiring to the Connector, X1	. B24
Wiring to the Connector, X4	. B25
Wiring to the Connector, X6	. B27
Wiring to the Connector, X7	. B28

	pag
4. Parameter	. B29
Outline / Setup / Connection	B29
Composition of Parameters	B3
5. Protective Functions	. B32
Protective Function (What Is Error Code ?)	B32
6. Maintenance and Inspections	. B34
7. Conformity to EC Directives	
and UL Standards	. B36
Composition of Peripheral Equipments	B3
8. Built-in Holding Brake	. B43
9. Dynamic Brake	
10. Check of the Combination of	
the Driver and the Motor	. B46
Incremental Specifications, 20-bit	
11. Specifications	
After-Sale Service (Renair)	

# 1. Introduction

# On Opening the Product Package

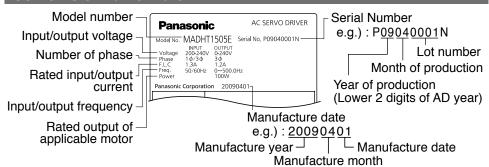
- Make sure that the model is what you have ordered.
- Check if the product is damaged or not during transportation.
- Check if the Operating Instructions (safety) are included or not.
- Check if the power connector, motor connectors and connector for external regenerative resistor connection (only E-frame) are included or not.

(Neither the power connector nor motor connector are included to F-frame.)

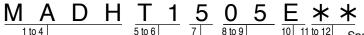
# 1. Introduction

**Check of the Driver Model** 

#### **Contents of Name Plate**



## **Model Designation**



Frame-size symbol Symbol Frame MADH A5-series, A-frame MBDH A5-series, B-frame MCDH

Symbol T1 T2 A5-series, C-frame T3 MDDH A5-series, D-frame T5 T7 MEDH A5-series, E-frame TA MFDH | A5-series, F-frame

8 to 9 5 to 6 Max. current rating of power device Current rating 10A 15A

Power supply Symbol **Specifications** Single phase, 100V 30A 50A 3 3-phase, 200V 70A Single/3-phase. 100A 200V 150A

A5E series

Current detector rating Symbol Current rating 05 5A 07 7.5A 10 10A 20 20A 30 30A 40 40A 64 64A 90 90A A2 120A

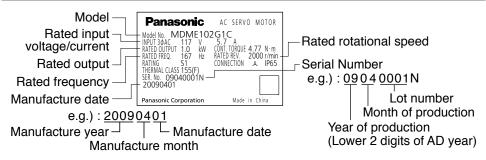
Special specifications

(letters and numbers)

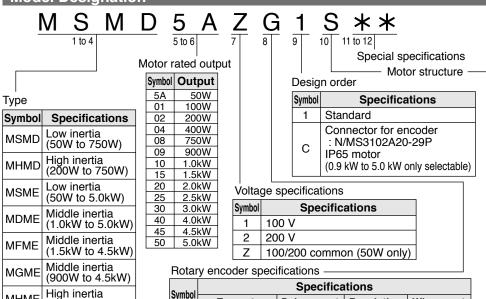
# 1. Introduction

**Check of the Motor Model** 

#### **Contents of Name Plate**



# **Model Designation**



Motor structure

MSME(50W to 750W), MSMD, MHMD

(1.0kW to 5.0kW)

MSME(1.0kW to 5.0kW), MDME, MFME, MGME, MHME

Resolution

1,048,576

Wire count

5-wire

Pulse count

20bit

	`							`				,	
Cumbal	Sh	aft	Holding	g brake	Oil	seal	Cumbal	Sh	aft	Holding	g brake	Oil	seal
Syllibol	Round	Key way	Without	With	Without	With*1	Symbol	Round	Key way	Without	With	Without	With
Α	•		•				С	•					
В	•			•			D	•			•		
S		● *2	•		•		G		•	•			
Т		● *2		•			Н		•		•		

**Format** 

Incremental

G

<sup>\*1</sup> The product with oil seal is a special order product. \*2 Key way with center tap [Products are standard stock items or manufactured by order. For details, inquire the dealer.]

# 2. Installation

#### **Driver**

Install the driver properly to avoid a breakdown or an accident.

#### **Installation Place**

- Install the driver in a control panel enclosed in noncombustible material and placed indoor where the product is not subjected to rain or direct sunlight. The products are not waterproof.
- 2) Where the products are not subjected to corrosive atmospheres such as hydrogen sulfide, sulfurous acid, chlorine, ammonia, sulfur, chloric gas, sulfuric gas, acid, alkaline and salt and so on, and are free from splash of inflammable gas.
- 3) Where the motor is free from grinding oil, oil mist, iron powder or chips.
- 4) Well-ventilated and low humidity and dust-free place.
- 5) Vibration-free place.
- 6) Do not use benzine, thinner, alcohol, acidic cleaner and alkaline cleaner because they can discolor or damage the exterior case.

# **Environmental Conditions**

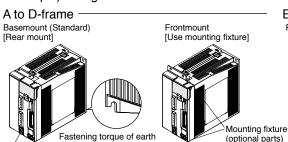
Item	Conditions	*
Ambient temperature	0°C to 50°C (free from freezing)	]
Ambient humidity	20% to 85% RH (free from condensation)	
Storage temperature*1	-20°C to 65°C (Max.temperature guarantee: 80°C for 72 hours free from condensation*2)	*
Storage humidity	20% to 85% RH (free from condensation*2)	
Vibration	Lower than 5.88m/s <sup>2</sup> (0.6G), 10 to 60Hz	1
Altitude	Lower than 1000m	

- \*1 Extreme temperatures are permissible only for short period such as during transportation.
- \*2 Air containing water vapor will become saturated with water vapor as the temperature falls, causing dew.

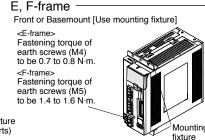
#### How to Install

- Rack-mount type. Install in vertical position, and reserve enough space around the servo driver for ventilation.
- 2) Base mount (rear mount) is standard for A/B/C/D-frame driver.
- 3) To change the mounting surface of A/B/C/D-frame driver, use the optional mounting fixture. For choosing the correct optional mounting fixture, refer to the Operating Instructions (Overall).
- 4) For the dimensions and mass of the product, which are necessary design data of the mounting section, refer to the dimensional outline drawing on the Operating Instructions (Overall) or the Delivery Specification.
- 5) In consideration of strength of the screws and the material of the mounting base, select appropriate fastening torque for the product mounting screws, so that the screws will not be loosened or damaged.

Example) To tighten a steel screw into a steel base. A to F-frame: M5 2.7 to 3.3 N·m



screws (M4) to be 0.7 to 0.8 N·m.

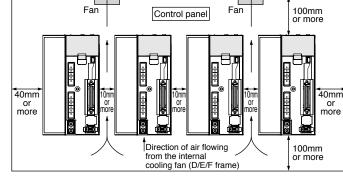


#### 2. Installation

Driver

## **Mounting Direction and Spacing**

- Reserve enough surrounding space for effective cooling.
- Install fans to provide uniform distribution of temperature in the control panel.
- D/E/F frame is provided with a cooling fan at the bottom.
- Observe the environmental conditions of



the control panel described in the previous page.

Note

It is recommended to use the conductive paint when you make your own mounting fixture, or repaint after peeling off the paint on the machine for installing the products, in order to make noise countermeasure.

#### **Caution on Installation**

- We have been making the best effort to ensure the highest quality, however, application of exceptionally large external noise disturbance and static electricity, or failure
  in input power, wiring and components may result in unexpected action. It is highly
  recommended that you make a fail-safe design and secure the safety in the operative range.
- If stranded wires are used as the cable, bunch the conductors of the cable using a rod terminals or a round terminals.
- If stranded wires are used as they are, unexpected accidents such as an electric shock and short circuit or injury may result. (Refer to P.B19. "Wiring method to connector".)
- There might be a chance of smoke generation due to the failure of these products. Pay an extra attention when you apply these products in a clean room environment.
- Be sure to install a no-fuse breaker in the power supply. In addition, be sure to ground the grounding terminal or ground wire provided.
- If the product is grounded insufficiently, not only the driver may not deliver its performance sufficiently, but also safety hazards such as a malfunction due to a electrification or a disturbance may be caused.
- If electric wires are bound and run through metal duct, they cannot carry the rated current due to temperature rise. If they are forced to carry the rated current, they may burn. When determining size of the wire, check the current decreasing coefficient by referring to the Operating Instructions (Overall).

# 2. Installation

#### Motor

Install the motor properly to avoid a breakdown or an accident.

#### **Installation Place**

Since the conditions of location affect a lot to the motor life, select a place which meets the conditions below.

- 1) Indoors, where the products are not subjected to rain or direct sun beam. The products are not waterproof.
- 2) Where the products are not subjected to corrosive atmospheres such as hydrogen sulfide, sulfurous acid, chlorine, ammonia, sulfur, chloric gas, sulfuric gas, acid, alkaline and salt and so on, and are free from splash of inflammable gas.
- 3) Where the motor is free from grinding oil, oil mist, iron powder or chips.
- 4) Well-ventilated and humid and dust-free place, far apart from the heat source such as a furnace.
- 5) Easy-to-access place for inspection and cleaning
- 6) Vibration-free place.
- 7) Avoid enclosed place. Motor may gets hot in those enclosure and shorten the motor life.

#### **Environmental Conditions**

It	em	Conditions			
Ambient te	mperature*1	0°C to 40°C (free from freezing)			
Ambient hu	umidity	20% to 85% RH (free from condensation)			
Storage temperature*2		-20°C to 65°C (Max.temperature guarantee: 80°C for 72 hours free from condensation*5)			
Storage hu	ımidity	20% to 85% RH (free from condensation*5)			
Vibration	Motor only	Lower than 49m/s <sup>2</sup> (5G) at running, 24.5m/s <sup>2</sup> (2.5G) at stall			
Impact	Motor only	Lower than 98m/s <sup>2</sup> (10G)			
Enclosure	Motor only	IP67 (except rotating portion of output shaft and connecting pin			
rating (Connector type)		part of the motor connector and the encoder connector)*3 *4			
Alti	tude	Lower than 1000m			

- \*1 Ambient temperature to be measured at 5cm away from the motor.
- \*2 Permissible temperature for short duration such as transportation.
- \*3 These motors conform to the test conditions specified in EN standards (EN60529, EN60034-5). Do not use these motors in application where water proof performance is required such as continuous wash-down operation.
- \*4 This condition is applied when the connector mounting screw in case of motor 750W or less are tightened to the recommended tightening torque (Refer to P.B21, 25). Be sure to use mounting screw supplied with the connector.
- \*5 Air containing water vapor will become saturated with water vapor as the temperature falls, causing dew.

#### How to Install

You can mount the motor either horizontally or vertically as long as you observe the followings.

- 1) Horizontal mounting
  - Mount the motor with cable outlet facing downward for water/oil countermeasure.

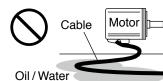
#### 2. Installation

Motor

- 2) Vertical mounting
  - Use the motor with oil seal (make-to-order in case of motor 750W or less) when mounting the motor with gear reducer to prevent the reducer oil/grease from entering to the motor.
- 3) For the dimensions and mass of the product, which are necessary design data of the mounting section, refer to the dimensional outline drawing on the Operating Instructions (Overall) or the Delivery Specification.

#### Oil/Water Protection

- 1) Don't submerge the motor cable to water or oil.
- Install the motor with the cable outlet facing downward.
- Avoid a place where the motor is always subjected to oil or water.
- 4) Use the motor with an oil seal when used with the gear reducer, so that the oil may not enter to the motor through shaft.



#### **Stress to Cables**

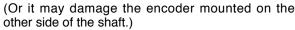
- Avoid a stress application to the cable outlet and connecting portion by bending or self-weight.
- Especially in an application where the motor itself travels, fix the attached cable and contain the extension junction cable into the bearer so that the stress by bending can be minimized.
- 3) Take the cable bending radius as large as possible. (When you use our optional cable, Minimum R20mm)

## **Permissible Load to Output Shaft**

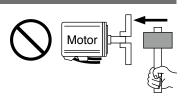
- Design the mechanical system so that the applied radial load and/or thrust load to the motor shaft at installation and at normal operation can meet the permissible value specified to each model.
- 2) Pay an extra attention when you use a rigid coupling. (Excess bending load may damage the shaft or deteriorate the bearing life.)
- 3) Use a flexible coupling with high stiffness designed exclusively for servo application in order to make a radial thrust caused by micro misalignment smaller than the permissible value.

## **Notes on Installation**

1) Do not apply direct impact to the shaft by hammer while attaching/detaching a coupling to and from the motor shaft.



- 2) Make a full alignment. (incomplete alignment may cause vibration and damage the bearing.)
- 3) If the motor shaft is not electrically grounded, it may cause electrolytic corrosion to the bearing depending on the condition of the machine and its mounting environment, and may result in the bearing noise. Check and verification by customer is required.



Mains Residual

**Overall Wiring (Connector type)** 

# **Connecting Example of A to D-frame**

 Wiring of Main Connector (XA) Circuit Breaker (MCCB) -

To protect power supply line from overloading, install a wiring circuit breaker rated to the capacity of the power supply.

#### Noise Filter (NF)

Removes external noise from the power lines. And reduces an effect of the noise generated by the servo driver.

#### Magnetic Contactor (MC)

Turns on/off the main power of the servo driver.

Use coil surge suppression units together with this.

· Never start nor stop the servo motor with this Magnetic Contactor.

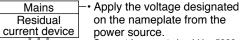
#### Reactor (L)

Reduces harmonic current of the main power.

- Wiring of Motor Connector (XB) Pin B1 (6-pin), B2 (4-pin), and B3 (5-pin)
- B2 and B3 to be kept shorted for normal operation. (For C-frame and D-frame).
- · When you connect an external regenerative resistor, disconnect a short circuit wire between B2 and B3, then connect the external regenerative resistor between B1 and B2, set up Pr0.16 to 1 or 2.

#### Note

Note that no regenerative resistor is equipped in Frame A and B type.



Symmetric current should be 5000 Arms or below.

If the short-circuit current on the power source exceeds this value, use a current-limiting device (e.g. current-limiting fuse, current-limiting circuit breaker or transformer).

#### Wiring to Connector, XA

 Connection to input power L1 (Pin-5)

L2 (Pin-4)

L3 (Pin-3) L1C (Pin-2)

L2C (Pin-1)

B1 (Pin-6)

B2 (Pin-4)

(Red LED)\*1

Short circuit wire

Charg lamp

(B2-B3)\*2

U-phase

(red)

V-phase

(white)

W-phase -(black)

\* These colors

are used for

optional cable.

Ground terminal

Junction cable for encoder

Ground

(earth)

Junction cable for motor

3. System Configuration and Wiring

Wiring to Connector, X7

888888

MSA

Monitor output

Overall Wiring (Connector type)

: High voltage

Use this for connector

connection. Store this after

connection for other occa-

sions. (Refer to P.B20 for

Handle lever

connection.)

Wiring to Connector, XB Connection to motor driving phase

and ground

to the same power supply. Junction cable

for brake

DC Power supply for brake

PC (to be supplied by customer)

Setup support software "PANATERM"

Connection to PC or host controller

Wiring to Connector, X4

Wiring to Connector, X6

· Connection to encoder

• X1 to X7 are used for the

insulation is required.

secondary circuit. To connect

these terminals to the primary

power supply (particularly, 24

VDC power supply for brake),

Do not connect these terminals

Remarks ···:

Connection to host controller

Please download from our web site.

**□** Wiring to Connector, X1

- B9 -

(to be supplied by customer)

DC24V

apparatus, such as thermal fuse without Thermal fuse and thermostat are built in to

the regenerative resistor (Option). If the thermal fuse is activated, it will not resume.

· When you use an external regenerative

resistor, install an external protective

Wiring to Connector, XB

Regenerative resistor (optional)

Connection to external components

 Mount the regenerative resistor on incombustible material such as metal. \*1 Do not make displacement, wiring or inspection while the LED is lit - cause of electric shock.

\*2 Short circuit wire is not attached to A and B frame.

- B8 -

Remarks ···

fail.

Mains

Residual

**Overall Wiring (Connector type)** 

# **Connecting Example of E-frame**

 Wiring of Main Connector (XA) Circuit Breaker (MCCB) -

To protect power supply line from overloading, install a wiring circuit breaker rated to the capacity of the power supply.

#### Noise Filter (NF)

Removes external noise from the power lines. And reduces an effect of the noise generated by the servo driver.

#### Magnetic Contactor (MC)

Turns on/off the main power of the servo driver.

Use coil surge suppression units together with this.

· Never start nor stop the servo motor with this Magnetic Contactor.

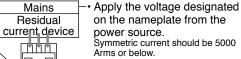
#### Reactor (L)

Reduces harmonic current of the main power.

Wiring of Motor Connector (XC)

Pin B1 (4-pin), B2 (2-pin), and B3 (3-pin)

- · B2 and B3 to be kept shorted for normal operation.
- When you connect an external regenerative resistor, disconnect a short circuit wire between B2 and B3. then connect the external regenerative resistor between B1 and B2, set up Pr0.16 to 1 or 2.



If the short-circuit current on the power source exceeds this value, use a current-limiting device (e.g. current-limiting fuse, current-limiting circuit breaker or transformer).

# Wiring to Connector, XA

· Connection to input power L1 (Pin-5) L2 (Pin-4)

L3 (Pin-3)

L1C (Pin-2)

L2C (Pin-1)

# Wiring to Connector, XC

Connection to external components

B1 (Pin-6) B2 (Pin-4)

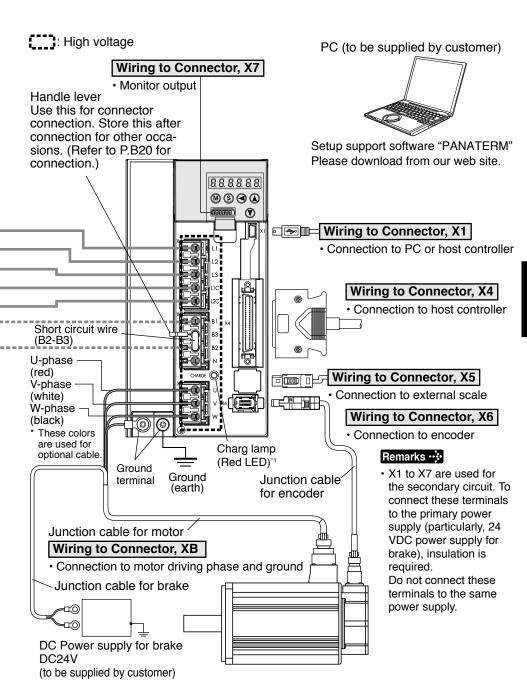
## Regenerative resistor (optional)

# Remarks ·:

- · When you use an external regenerative resistor, install an external protective apparatus, such as thermal fuse without fail.
- Thermal fuse and thermostat are built in to the regenerative resistor (Option). If the thermal fuse is activated, it will not resume.
- Mount the regenerative resistor on incombustible material such as metal.

# 3. System Configuration and Wiring

Overall Wiring (Connector type)



\*1 Do not make displacement, wiring or inspection while the LED is lit - cause of electric shock.

**Overall Wiring (Terminal block type)** 

# **Connecting Example of F-frame**

# Wiring of Main Connector

Circuit Breaker (MCCB) To protect power supply line from overloading, install a wiring circuit breaker rated to the capacity of the power supply.

#### Noise Filter (NF)

Removes external noise from the power lines. And reduces an effect of the noise generated by the servo driver.

#### **Magnetic Contactor (MC)**

Turns on/off the main power of the servo driver.

Use coil surge suppression units together with this.

· Never start nor stop the servo motor with this Magnetic Contactor.

#### Reactor (L)

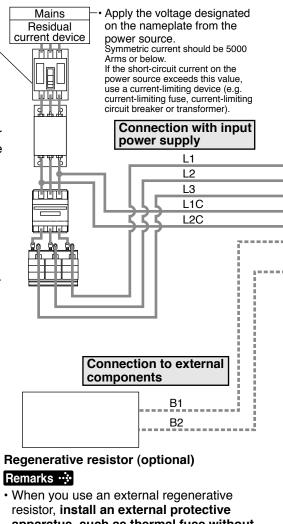
Reduces harmonic current of the main power.

## Pin B1, B2 and B3

- · B1 and B2 to be kept shorted for normal operation.
- When you connect an external regenerative resistor, disconnect a short bar between B2 and B3. then connect the external regenerative resistor between B1 and B2, set up Pr0.16 to 1 or 2.

#### Pin NC

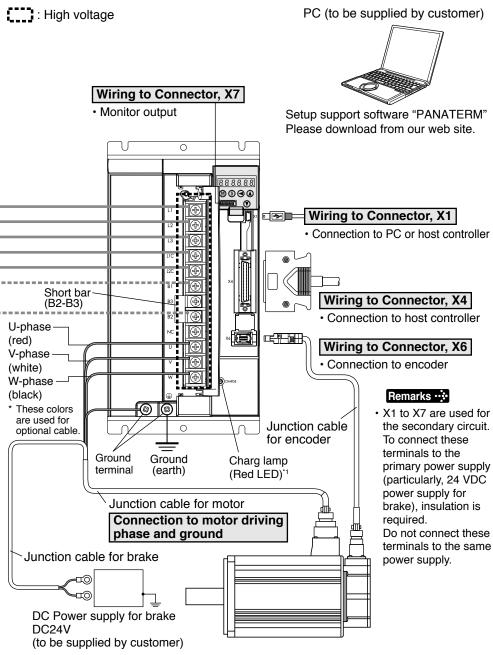
Do not connect anything.



- · When you use an external regenerative apparatus, such as thermal fuse without fail.
- Thermal fuse and thermostat are built in to the regenerative resistor (Option). If the thermal fuse is activated, it will not resume.
- · Mount the regenerative resistor on incombustible material such as metal.

# 3. System Configuration and Wiring

Overall Wiring (Terminal block type)



\*1 Do not make displacement, wiring or inspection while the LED is lit - cause of electric shock.

# **Driver and List of Applicable Peripheral Equipments**

Driver	Applicable motor	Voltage *1	Rated output	Required Power at the (rated load)	Circuit breaker (rated (current)	Noise filter (Single phase 3-phase	Surge absorber (Single phase 3-phase	Noise filter for signal	Rated operating current of magnetic contactor Contact configuration	Diameter and withstand voltage of main circuit cable	Crimp terminal for main circuit terminal block	Diameter and withstand voltage of control power supply cable	Crimp terminal for control power supply terminal block	Diameter and withstand voltage of motor cable *2	Diameter and withstand voltage of brake cable											
	MSME	Single phase, 100V	50W ~100W	approx. 0.4kVA		DV0P4170	DV0P4190																			
MADH	MSMD MHMD	Single/ 3-phase, 200V	50W ~200W	approx. 0.5kVA		DV0P4170 DV0PM 20042	DV0P4190 DV0P1450																			
	MSME	Single phase, 100V	200W	approx. 0.5kVA	10A	DV0P4170	DV0P4190		20A	0.75mm²/ 20A AWG18					AWG18				0.28mm²/ AWG22~ 0.75mm²/							
MBDH	MSMD MHMD	Single/ 3-phase, 200V	400W	approx. 0.9kVA		DV0P4170 DV0PM 20042	DV0P4190 DV0P1450		DV0P4190	600VAC or more	ဂ္ဂ		Cc		AWG18 100VAC or more											
MCDH	MSME MSMD	Single phase, 100V	400W	approx. 0.9kVA		DV0PM	DV0P4190				nnection	0.75mm²/ AWG18 600VAC	nnection													
WCDH	MHMD	Single/ 3-phase, 200V	750W	approx. 1.3kVA	15A	20042					n to exclusive co	Connection to exclusive connector	or more	to exclu	to exclu	to exclus	to exclus	to exclu		2.0mm²/ AWG14 600VAC						
	MDME MHME		1.0kW	approx. 1.8kVA									sive co	sive co	sive co	sive co				sive co	sive co	sive co	sive co	sive co	sive co	sive co
	MGME		0.9kW	approx. 1.8kVA			DV0P4190	0P4190					nnecto		nnecto											
MDDH	MSME	Single/ 3-phase, 200V	1.0kW	approx. 1.8kVA	20A	DV0P4220 DV	DV0P4220	DV0P4220	DV0P4220	DV0P4220	DV0P4220	DV0P4220	DV0P4220	DV0P4220	DV0P1450	P1450	30A (3P+1a)		(3P+1a)	=		3				
	MHME MDME MFME MSME		1.5kW	approx. 2.3kVA	20A					2.0mm²/ AWG14 600VAC or more	AWG14 600VAC															
MEDH	MDME MSME MHME	3-phase,	2.0kW	approx. 3.3kVA	30A	DV0PM 20043	DV0P1450		60A (3P+1a)							0.75mm²/ AWG18 600VAC										
	MFME	200 V	2.5kW	approx. 3.8kVA		20043		component /	(SF+1a)			or more			0.75mm²/ AWG18											
	MGME		2.0kW	approx. 3.8kVA											100VAC or more											
	MDME MHME MSME MGME		3.0kW	approx. 4.5kVA			DV0P3410 DV0P1450 RJ8035 AWG1 (Recommended) component AWG1						11mm or smaller		11mm or smaller											
MFDH	MDME MHME MSME	3-phase, 200V	4.0kW	approx. 6.0kVA	50A	DV0P3410		3.5mm²/ AWG12 600VAC or more	VG12 0VAC more Terminal	0.75mm²/ AWG18 600VAC or more	ø5.3 Terminal	3.5mm²/ AWG12 600VAC or more														
	MFME		4.5kW	approx. 6.8kVA					100A (3P+1a)	00A	00A	100A			a)	block M5		block M5	Ji more							
	MGME MDME MHME MSME		5.0kW	approx. 7.5kVA					,																	

<sup>\*1</sup> Select peripheral equipments for single/3phase common specification according to the power source.

## 3. System Configuration and Wiring

**Driver and List of Applicable Peripheral Equipments** 

Reference page …:	Noise filter	P.B39 "Composition of Peripheral Equipments"
	Surge absorber	P.B41 "Composition of Peripheral Equipments"
	Noise filter for signal	P.B42 "Composition of Peripheral Equipments"
	Motor/brake connector	P.B23 "Wiring of connector for motor and brake"

· About circuit breaker and magnetic contactor

To comply to EC Directives, install a circuit breaker between the power and the noise filter without fail, and the circuit breaker should conform to IEC Standards and UL recognized (Listed and (1)) marked).

Suitable for use on a circuit capable of delivering not more than 5,000Arms symmetrical amperes, below the maximum input voltage of the product.

Remarks : Select a circuit breaker and noise filter which match to the capacity of power supply (including a load condition).

- Terminal block and ground terminals
- Use a copper conductor cables with temperature rating of 75°C or higher.
- Use the attached exclusive connector for A to E-frame, and maintain the peeled off length of 8 to 9mm. (Refer to P.B19)
- · Fastening torque list (Terminal block screw/Terminal cover fastening screw)

	Driver	_	inal block screw	Terminal cover fastening screw	
Frame Terminal name		Nominal size Fastening torque (N·m) (*1)		Nominal size Fastening torque (N·m) (*1)	
F200V	L1, L2, L3, L1C, L2C, B1, B2, B3, NC, U, V, W	M5	1.0 to 1.7	МЗ	0.19 to 0.21

## Fastening torque list (Ground terminal screw/Connector to host controller (X4))

		inal block screw	Connector to hos controller (X4)	
Driver frame	Nominal size	Fastening torque (N·m) (*1)	Nominal size	Fastening torque (N·m) (*1)
A to E	M4	0.7 to 0.8	M2.6	0.3 to 0.35
F	M5	1.4 to 1.6	IVIZ.0	0.3 10 0.33

(\*1)

- Applying fastening torque larger than the maximum value may result in damage to the product.
- Do not turn on power without tightening all terminal block screws properly.
- Do not turn on power without tightening all terminal block screws properly, otherwise, loose contacts may generate heat (smoking, firing).
- To check for looseness, conduct periodic inspection of fastening torque once a year.

# Caution ··•

Be sure to conduct wiring properly and securely. Insecure or improper wiring may cause the motor running out of control or being damaged from overheating. In addition, pay attention not to allow conductive materials, such as wire chips, entering the driver during the installation and wiring.

<sup>\*2</sup> The diameter of the ground cable must be equal to, or larger than that of the motor cable.

<sup>\*3</sup> Use these products to suit an international standard.

Wiring of the Main Circuit (Connector type)

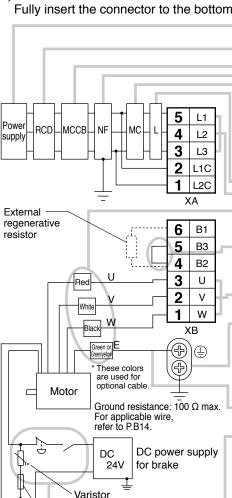
# A to D-frame, 100 V / 200 V type

- Wiring should be performed by a specialist or an authorized personnel.
- Do not turn on the power until the wiring is completed.
- Never touch the power connector (XA and XB) to which high voltage is applied. There is a risk of electric shock.

#### Tips on Wiring

- 1) Wire connector (XA and XB).
- 2) Connect the wired connector to the driver.

Fully insert the connector to the bottom until it clicks.



Fuse (125 V 10 A)

- Check the name plate of the driver for power specifications.
- Provide a residual current device. The residual current device to be the one designed for "Inverter" and is equipped with countermeasures for harmonics.
- Provide a circuit breaker.
- Make sure to provide a noise filter.
- Provide coil surge suppression units to the coil o the Magnetic Contactor recommended by manufacturer.

Never start/stop the motor with this Magnetic Contactor.

- Provide an AC Reactor.
- · Connect L1 and L1C, and L3 and L2C at singl phase use (100V and 200V), and don't use L2
- Match the colors of the motor lead wires to those of the corresponding motor output terminals (U,V,W).
- Don't disconnect the shorting cable between B2 an B3 (C and D frame type). Shorting cable is not required for A and B frame. Disconnect this only when the external regenerative register is used.
- Avoid shorting and grounding. Don't connect the main power.

#### · Earth-ground this.

- To prevent electric shock, be sure to connect the ground terminal (4) of the driver, and the ground terminal (ground plate) of the control panel.
- The ground terminal (4) must not be shared with other equipment.

Two ground terminals are provided.

- Don't connect the earth cable to other inserting slot, nor make them touch.
- Compose a duplex Brake Control Circuit so that the brake can also be activated by an external immediate stop signal.
- •The holding Brake has no polarity.
- · For the capacity of the holding brake and how to use it, refer to P.B43, "Specifications of Built-in Holding Brake".
- Provide a varistor. Connect a 10A fuse in series with the varistor.

# 3. System Configuration and Wiring

Wiring of the Main Circuit (Connector type)

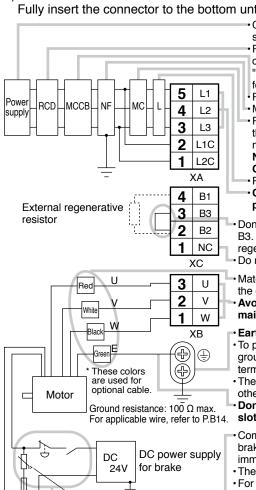
# E-frame, 200 V type

- · Wiring should be performed by a specialist or an authorized personnel.
- Do not turn on the power until the wiring is completed.
- Never touch the power connector (XA, XB and XC) to which high voltage is applied. There is a risk of electric shock.

#### Tips on Wiring

- 1) Wire connector (XA, XB and XC).
- 2) Connect the wired connector to the driver.

Fully insert the connector to the bottom until it clicks.



Varistor

Fuse (125 V 10 A)

- Check the name plate of the driver for power specifications.
- Provide a residual current device. The residual current device to be the one designed for "Inverter" and is equipped with countermeasures for harmonics.
- Provide a circuit breaker.
- Make sure to provide a noise filter.
- Provide coil surge suppression units to the coil of the Magnetic Contactor recommended by manufacturer.

Never start/stop the motor with this Magnetic Contactor.

- Provide an AC Reactor.
- Connect L1 and L1C, and L3 and L2C at single phase use (100V and 200V), and don't use L2.
- Don't disconnect the shorting cable between B2 and B3. Disconnect this only when the external regenerative register is used.
- Do not connect anything to NC.
- Match the colors of the motor lead wires to those of the corresponding motor output terminals (U,V,W).
- Avoid shorting and grounding. Don't connect the main power.

#### Earth-ground this.

- To prevent electric shock, be sure to connect the ground terminal ((1)) of the driver, and the ground terminal (ground plate) of the control panel.
- The ground terminal ( ) must not be shared with other equipment. Two ground terminals are provided.
- Don't connect the earth cable to other inserting slot, nor make them touch.
- Compose a duplex Brake Control Circuit so that the brake can also be activated by an external immediate stop signal.
- •The holding Brake has no polarity.
- For the capacity of the holding brake and how to use it, refer to P.B43, "Specifications of Built-in Holding Brake"
- · Provide a varistor.

Connect a 10A fuse in series with the varistor.

Wiring of the Main Circuit (Terminal block type)

## F-frame, 200 V type

- Wiring should be performed by a specialist or an authorized personnel.
- Do not turn on the power until the wiring is completed.
- Never touch the terminal to which high voltage is applied. There is a risk of electric shock.

# · Tips on Wiring

1) Take off the cover fixing screws, and detach the terminal cover.

L2

L3

L1C

L2C

B1

B3

B2

NC

U

٧

W

4

(<del>1</del>)

These colors

optional cable.

Ground resistance:  $100 \Omega \text{ max}$ .

For applicable wire, refer to P.B14.

DC power

for brake

supply

are used for

DC

Varistor

Fuse (125 V 10 A)

24V

2) Make wiring

Power

supply

IRCD

resistor

\_мссвL

External regenerative;

Motor

Use clamp type terminals of round shape with insulation cover for wiring to the terminal block. For cable diameter and size, refer to "Driver and List of Applicable Peripheral Equipments" (P.B14).

Tighten the terminal block screw with a torque between 1.0 and 1.7 N·m.

3) Attach the terminal cover, and fix with screws.

Tighten the screw securing the cover with a torque written on P.B15.

• Check the name plate of the driver for power

specifications.

Provide a residual current device. The residual current device to be the one designed for "Inverter" and is equipped with countermeasures for harmonics.

Provide a circuit breaker.

Make sure to provide a noise filter.

 Provide coil surge suppression units to the coil of the Magnetic Contactor recommended by manufacturer. Never start/stop the motor with this Magnetic

Contactor.

Provide an AC Reactor.

Don't disconnect the short bar between B1 and B2.
 Disconnect this only when an external regenerative register is used.

Do not connect anything to NC.

 Match the colors of the motor lead wires to those of the corresponding motor output terminals (U,V,W).

Avoid shorting and grounding.
 Don't connect the main power.

#### Earth-ground this.

•To prevent electric shock, be sure to connect the ground terminal (((a))) of the driver, and the ground terminal ((ground plate)) of the control panel.

•The ground terminal ( ) must not be shared with other equipment.

Two ground terminals are provided.

 Don't connect the earth cable to other inserting slot, nor make them touch.

- Compose a duplex Brake Control Circuit so that the brake can also be activated by an external immediate stop signal.
- The holding Brake has no polarity.
- For the capacity of the holding brake and how to use it, refer to P.B43, "Specifications of Built-in Holding Brake".
- Provide a varistor.
- Connect a 10A fuse in series with the varistor.

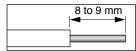
# 3. System Configuration and Wiring

# Wiring method to connector

• Follow the procedures below for the wiring connection to the Connector XA, XB and XC

#### How to connect

- 1. Peel off the insulation cover of the cable.
- For single wire (Please obey the length in figure.)



· For stranded wires (ferrules must be used as illustrated below).

## Example: Ferrules with plastic insulating sleeve (Al series, Phoenix Contact, Ltd.)

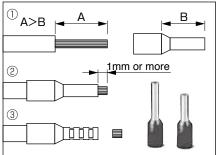
1) Peel off the sheath so that the conductor portion of the cable will protrude from the tip of the ferrule. (It should protrude 1

mm or more from the ferrule.)

2) Insert the cable into the ferrule and crimp it with an appropriate crimping tool.

3) After crimping, cut off the cable conductor portion protruding from the ferrule. (The allowable protruding length after cutting should be 0 to 0.5 mm.)

 Part No. of the crimping tool: CRIMPFOX U-D66 (1204436)
 Available from Phoenix Contact, Ltd.



# Examples: Nylon-insulated ferrule (NTUB series, J.S.T. Mfg. Co., Ltd.) Vinyl-insulated ferrule (VTUB series, J.S.T. Mfg. Co., Ltd.)

 Peel off the sheath of the cable conductor portion to the length equal to that of sheath on the ferrule.

2) Insert the cable into the ferrule and crimp it with an appropriate crimping tool.

 Part No. of the crimping tool: YNT-1614 Available from J.S.T. Mfg. Co., Ltd

# 2-1614 2 -td >

A≥B

A≦B+C

## <Cables Compatible with Connector>

Conductor Size AWG18 to 12 Sheath Outline φ2.1 to φ4.2mm

# <Recommended Connector Bar Terminal>

Conductor Size AWG18

Terminal Model Number AI0.75-8GY (Phoenix Contact, Ltd.)

Conductor Size AWG16 to 14

Terminal Model Number VTUB-2 or NTUB-2 (J.S.T. Mfg. Co., Ltd)

## Caution ·∻

- When peeling off the sheath of the cable, take care not to damage other portions.
- When crimping the ferrule, sufficiently check the status of the ferrule and cable. If the conductors of the cable stick out from the insulation cover or protrude excessively from the tip of the ferrule, accidents such as an electric shock and fire from a short circuit may result.

Wiring method to connector

- 2. Insert the cable to the connector in the following 2 methods.
  - (a) Insert the cable using the supplied handle lever.
  - (b) Insert the cable using a flat-blade screwdriver (Edge width: 3.0 to 3.5 mm).

#### (a) Using handle lever



Attach the handle lever to the handling slot on the upper portion. Press down the lever to push down the spring.



Insert the peeled cable while pressing down the lever, until it hits the insertion slot (round hole).



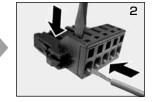
Release the lever.

\* You can pull out the cable by pushing down the spring as the above.

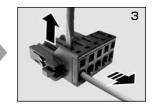
#### (b) Using screw driver



Press the screw driver to the handling slot on the upper portion to push down the spring.



Insert the peeled cable while pressing down the screw driver, until it hits the insertion slot (round hole).



Release the screw driver.

## Caution 🔆

- Take off the connector from the Servo Driver before making connection.
- · Insert only one cable into each one of cable insertion slot.
- · Pay attention to injury by screw driver.

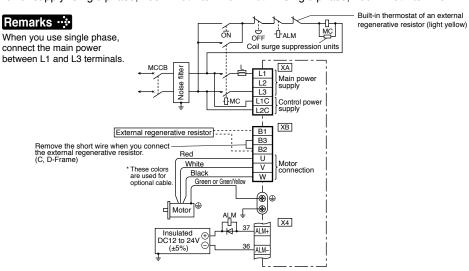
# 3. System Configuration and Wiring

# **Wiring Diagram**

Compose the circuit so that the main circuit power will be shut off when an error occurs.

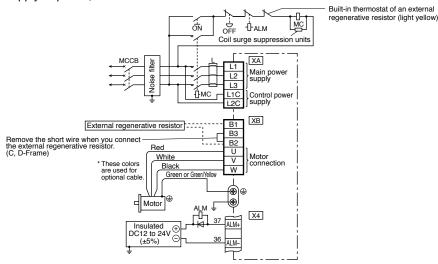
# In Case of Single Phase, A to D-frame, 100 V / 200 V type

Power supply Single phase, 100V -15% to 120V +10% Single phase, 200V -15% to 240V +10%



## In Case of 3-Phase, A to D-frame, 200 V type

Power supply 3-phase, 200V -15% to 240V +10%



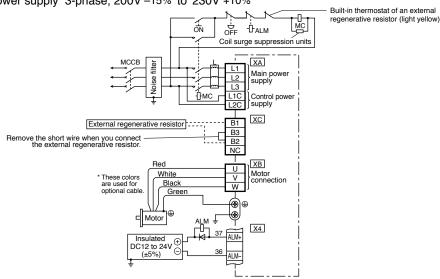
**Note** For wiring the motor connector, refer to P.B21.

Wiring Diagram

Compose the circuit so that the main circuit power will be shut off when an error occurs.

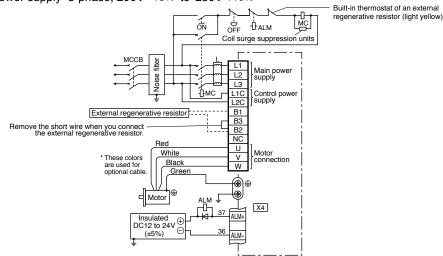
## In Case of 3-Phase, E-frame, 200 V type

Power supply 3-phase, 200V -15% to 230V +10%



## In Case of 3-Phase, F-frame, 200 V type

Power supply 3-phase, 200V -15% to 230V +10%



**Note** For wiring the motor connector, refer to P.B21.

# 3. System Configuration and Wiring

# Wiring of connector for motor and brake

 When the motors of <MSME (50 W to 750 W)> are used, they are connected as shown below.

Connector: Made by Japan Aviation Electronics Industry, Ltd. (The figures below show connectors for the motor.)

# Motor> PE 3 2 1 JN8AT04NJ1

PIN No. Application
1 U-phase
2 V-phase
3 W-phase
PE Ground

Tightening torque of the screw (M2) 0.085 to 0.095 N·m (screwed to plastic)

<Brake>



1	Brake				
2	Brake				
Fightening torque of					

PIN No. Application

the screw (M2) 0.19 to 0.21 N·m

JN4AT02PJ1-R

When the motors of <MSME (1.0 kW to 5.0 kW), MDME, MFME, MGME, MHME>
are used, they are connected as shown below.

Connector: Made by Japan Aviation Electronics Industry, Ltd. (The figures below show connectors for the motor.)

#### <without Brake>





JL04V-2E20-18PE-B-R JL04V-2E24-11PE-B-R

PIN No.	Application	PIN No.	Application
G	NC	Α	NC
Н	NC	В	NC
Α	NC	С	NC
F	U-phase	D	U-phase
I	V-phase	Е	V-phase
В	W-phase	F	W-phase
E	Ground	G	Ground
D	Ground	Н	Ground
С	NC	I	NC

PIN No.

В

С

D



JL04V-2E20-4PE-B-R [ JL04HV-2E22-22PE-B-R

#### <with Brake>





JL04V-2E20-18PE-B-R JL04V-2E24-11PE-B-R

PIN No.	Application	PIN No.	Application
G	Brake	Α	Brake
Н	Brake	В	Brake
Α	NC	С	NC
F	U-phase	D	U-phase
	V-phase	Е	V-phase
В	W-phase	F	W-phase
Е	Ground	G	Ground
D	Ground	Н	Ground
С	NC	I	NC

## Remarks ·∵

Do not connect anything to NC.

Application

U-phase

V-phase

W-phase

Ground

<sup>\*</sup> Be sure to use only the screw supplied with the connector, to avoid damage.

Wiring to the connector, X1

This is used for USB connection to a personal computer. It is possible to change the parameter setting and perform monitoring.

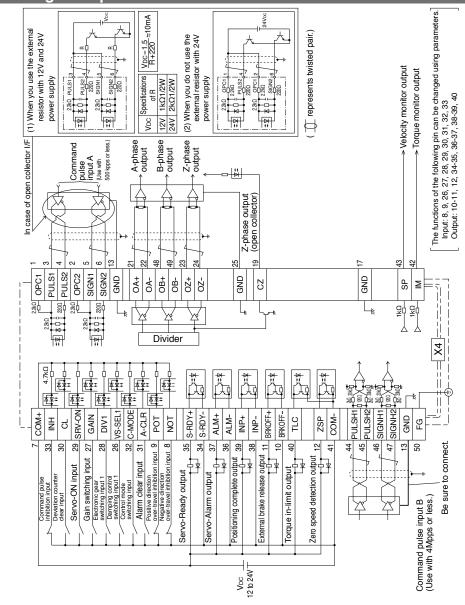
Application	Symbol	Connector Pin No.	Contents
	VBUS	1	
	D-	2	Use for communication with personal computer.
USB signal terminal	D+	3	
	_	4	Do not connect.
	GND	5	Connected to ground of control circuit.

Caution ... Use commercially available USB mini-B connector for the driver.

# 3. System Configuration and Wiring

Wiring to the connector, X4

## Wiring Example of Position Control Mode



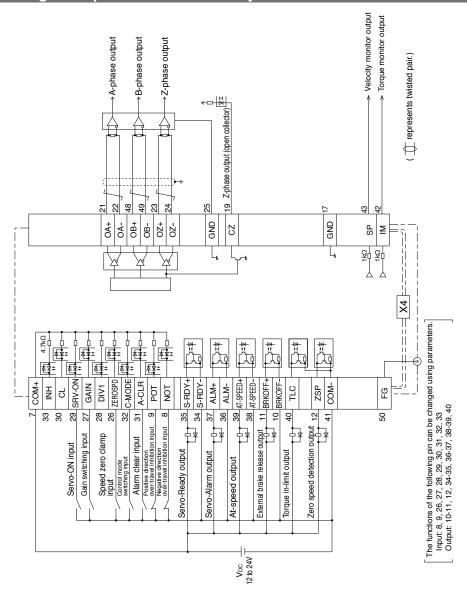
Remarks · 🔆

X1 to X7 are used for the secondary circuit. To connect these terminals to the primary power supply (particularly, the 24 VDC power supply for brake), insulation is required. Do not connect these terminals to the same power supply.

X1 to X7 are used for the secondary circuit. To connect these terminals to the primary power supply (particularly, the 24 VDC power supply for brake), insulation is required. Do not connect these terminals to the same power supply.

Wiring to the connector, X4

# Wiring Example of Internal Velocity Control Mode



Remarks ··

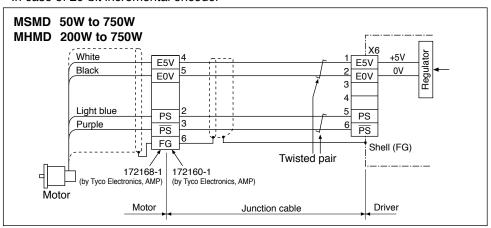
X1 to X7 are used for the secondary circuit. To connect these terminals to the primary power supply (particularly, the 24 VDC power supply for brake), insulation is required. Do not connect these terminals to the same power supply.

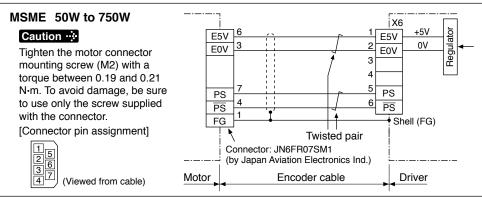
# 3. System Configuration and Wiring

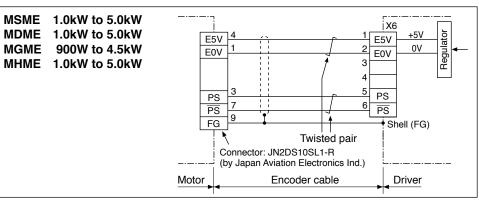
Wiring to the connector, X6

#### **Connection to Encoder**

In case of 20-bit incremental encoder





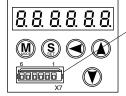


Wiring to the connector, X7

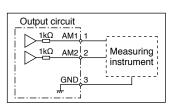
The connector X7 of the front panel is for monitor output.

Analogue output: 2 systems

In both cases, it is possible to switch the output signal by setting parameters.



Connector X7
Manufacturer's part No.: 530140610
Manufacturer:
Japan Molex Inc.



Application	Symbol	Connector Pin No.	Contents
Analogue monitor output 1	AM1	1	Output the analogue signal for monitor.     The amplitude of the output signal is
Analogue monitor output 2	AM2	2	<ul> <li>±10 V.</li> <li>Output impedance is 1 kΩ. When connecting a measuring instrument, check its input circuit for impedance matching.</li> </ul>
Signal ground	GND	3	Connected to ground of control circuit.
NC	_	4	Do not connect.
NC	-	5	Do not connect.
NC	_	6	Do not connect.

# Remarks ....∙

X1 to X7 are used for the secondary circuit. To connect these terminals to the primary power supply (particularly, the 24 VDC power supply for brake), insulation is required. Do not connect these terminals to the same power supply.

# 4. Parameter

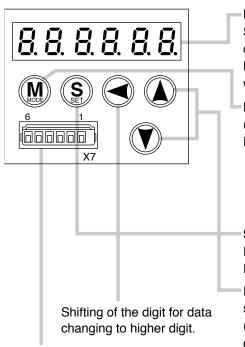
# **Outline / Setup / Connection**

#### **Outline of Parameter**

This driver is equipped with various parameters to set up its characteristics and functions. This section describes the function and purpose of each parameter. Read and comprehend very well so that you can adjust this driver in optimum condition for your running requirements.

- · You can refer and set up the parameter with either one of the following.
- 1) front panel of the driver
- 2) combination of the setup support software, "PANATERM" and PC.

# **Setup with the Front Panel**



X7
Output connector for monitor

#### **Display LED (6-digit)**

Switch to error display screen when error occurs, and LED will flash (about 2Hz). LED will flash slowly (about 1Hz) when warning occurs.

#### Mode switching button

(valid at SELECTION display)

Press this to switch 4 kinds of mode.

- 1) Monitor Mode
- 2) Parameter Set up Mode
- 3) EEPROM Write Mode
- 4) Auxiliary Function Mode

SET Button (valid at any time)
Press this to switch SELECTION and
EXECUTION display.

Press these to change display and data, select parameters and execute actions. (Change/Selection/Execution is valid to the digit which decimal point flashes.) Numerical value increases by pressing, (\*\*), decreases by pressing (\*\*).

#### 4. Parameter

Outline / Setup / Connection

# Setup with the PC

It is possible to connect your personal computer to connector X1 of MINAS A5E using a USB cable for personal computer connection. Downloading the setup support software "PANATERM" from our web site and installing it on your personal computer will allow you to perform the following easily.

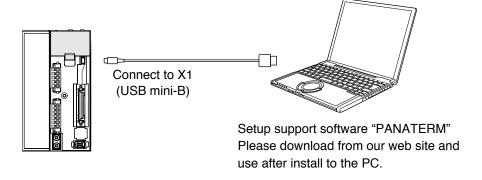
#### · With the PANATERM, you can execute the followings.

- 1) Setup and storage of parameters, and writing to the memory (EEPROM).
- 2) Monitoring of I/O, pulse input and load factor.
- 3) Display of the present alarm and reference of the error history.
- 4) Data measurement of the wave-form graphic and bringing of the stored data.
- 5) Normal auto-gain tuning
- 6) Frequency characteristic measurement of the machine system.



Because no production software such as CD-ROM is available, download the setup support software from our web site and install it on your personal computer.

## How to Connect



#### · USB cable

On the driver, use commercially available USB mini-B connector.

The connector on the personal computer side should be in accordance with the specifications of the PC.

When the cable does not have noise filter, attach a signal line noise filter (DV0P1460) to both ends of the cable.

# 4. Parameter

# **Composition of Parameters**

- The parameter No. is displayed in the form of PrX.YY (X: Classification, YY: No.).
- · For the details on the parameters, refer to the Operating Instructions (Overall).

Parar	netr No.	Class name	Group	
Class	No.*	Class Haine	Group	
0	00 to	Basic setting	Parameter for Basic setting	
1	00 to	Gain adjustment	Parameter for Gain adjustment	
2	00 to	Damping control	Parameter for Damping control	
3	00 to	Internal verocity control	Parameter for Internal verocity control	
4	00 to	I/F monitor setting	Parameter for I/F monitor setting	
5	00 to	Enhancing setting	Parameter for Enhancing setting	
6	00 to	Special setting	Parameter for Special setting	

<sup>\*</sup> The Parameter No. consists of 2 digits.

# 5. Protective Functions

# **Protective Function (What Is Error Code ?)**

- Various protective functions are equipped in the driver. When these are triggered, the motor will stall due to error, the driver will turn the Servo-Alarm output (ALM) to off (open).
- Error status and their measures
- During the error status, the error code No. will be displayed on the front panel LED, and you cannot turn Servo-ON.
- You can clear the error status by Alarm clear input(A-CLR) in 120ms or longer.
- When overload protection is triggered, you can clear it by Alarm clear input(A-CLR) in 10sec or longer after the error occurs. You can clear the Overload protection time characteristics (refer to P.B36, 37) by turning off the control power supply between L1C and L2C (100V, 200V) of the driver.\*1
- You can clear the above error by operating the front panel keys and setup support softwear "PANATERM".
- Be sure to clear the alarm during stop after removing the cause of the error and securing safety.
- The error code No. is displayed in the form of ErrXX.Y (X: main, YY: sub).

#### <List of error code No.>

Error	code	Protective function	Attribute			
Main	Sub	b		Can be cleared	Immediate stop	
11	0	Control power supply under- voltage protection		0		
12	0	Over-voltage protection	0	0		
	0	Main power supply under-voltage protection (between P to N)		0		
13	1	Main power supply under-voltage protection (AC interception detection)		0		
14	0	Over-current protection	$\circ$			
14	1	IPM error protection	0			
15	0	Over-heat protection	0		0	
16	0	Over-load protection	0	○*1		
10	0	Over-regeneration load protection	0		0	
18	1	Over-regeneration Tr error protection	0			
21	0	Encoder communication disconnect error protection				
21	1	Encoder communication error protection	0			
23	0	Encoder communication data error protection	0			
24	0	Position deviation excess protection	0	0	0	
00	0	Over-speed protection	0	0	0	
26	1	2nd over-speed protection	0	0		
07	0	Command pulse input frequency error protection	0	0	0	
27	2	Command pulse multiplier error protection	0	0	0	
28	0	Limit of pulse replay error protection	0	0	0	
29	0	Deviation counter overflow protection	0	0		

# 5. Protective Functions

Protective Function (What Is Error Code ?)

Error	code	Distostive function		Attribute	
Main	Sub	Protective function		Can be cleared	Immediate stop
	0	IF overlaps allocation error 1 protection	0		
	1	IF overlaps allocation error 2 protection	0		
	2	IF input function number error 1 protection	0		
33	3	IF input function number error 2 protection	0		
33	4	IF output function number error 1 protection	0		
	5	IF output function number error 2 protection	0		
	6	CL fitting error protection	0		
	7	INH fitting error protection	0		
34	0	Software limit protection	0	0	
36	0 to 2	to 2 EEPROM parameter error protection			
37	0 to 2	EEPROM check code error protection			
38	0	Over-travel inhibit input protection		0	
43	0	Initialization failure	0		
44	0	20-bit incremental encoder single turn counter error protection	0		
45	0	20-bit incremental encoder multi-turn counter error protection	0		
48	0	Encoder Z-phase error protection	0		
49	0	Encoder CS signal error protection	0		
87	87 0 Compulsory alarm input protection			0	
95	0	Motor automatic recognition error protection			
Other n	umber	Other error	0		

Note

History...The error will be stored in the error history.

Can be cleared...To cancel the error, use the alarm clear input (A-CLR).

If the alarm clear input is not effective, turn off power, remove the cause of the error and then turn on power again.

Immediate stop...Instantaneous controlled stop upon occurrence of an error. (Setting of "Pr.5.10 Sequence at alarm" is also required.)

# 6. Maintenance and Inspections

**Maintenance and Inspections** 

 Routine maintenance and inspection of the driver and motor are essential for the proper and safe operation.

# **Notes on Maintenance and Inspection**

- 1) Turn on and turn off should be done by operators or inspectors themselves.
- 2) Internal circuit of the driver is kept charged with high voltage for a while even after power-off. Turn off the power and allow 15 minutes or longer after LED display of the front panel has gone off, before performing maintenance and inspection.
- Disconnect all of the connection to the driver when performing megger test (Insulation resistance measurement) to the driver, otherwise it could result in breakdown of the driver.
- 4) Do not use benzine, thinner, alcohol, acidic cleaner and alkaline cleaner because they can discolor or damage the exterior case.

## **Inspection Items and Cycles**

General and normal running condition

Ambient conditions: 30°C (annual average), load factor of 80% or lower, operating hours of 20 hours or less per day.

Perform the daily and periodical inspection as per the items below.

Туре	Cycles	Items to be inspected		
Daily inspection	Daily	<ul> <li>Ambient temperature, humidity, speck, dust or foreign object</li> <li>Abnormal vibration and noise</li> <li>Main circuit voltage</li> <li>Odor</li> <li>Lint or other particles at air holes</li> <li>Cleanness at front portion of the driver and connector</li> <li>Damage of the cables</li> <li>Loose connection or misalignment between the motor and machine or equipment</li> <li>Pinching of foreign object at the load</li> </ul>		
Periodical inspection	Annual	<ul><li>Loose tightening</li><li>Trace of overheat</li><li>Damage to the terminal block</li><li>Loose fasteners on terminal block</li></ul>		

Note

Inspection cycle may change when the running conditions of the above change.

# 6. Maintenance and Inspections

Maintenance and Inspections

## **Guideline for Parts Replacement**

Use the table below for a reference. Parts replacement cycle varies depending on the actual operating conditions. Defective parts should be replaced or repaired when any error have occurred.



Disassembling for inspection and repair should be carried out only by authorized dealers or service company.

Product	Component	Standard replacement cycles (hour)	Note
	Smoothing condenser	Approx. 5 years	
	Cooling fan	2 to 3 years (10,000 to 30,000 hours)	
	Aluminum electrolytic capacitor (on PCB)	Approx. 5 years	
Driver	Rush current preventive relay	Approx. 100,000 times (depending on working condition)	These hours or cycles are reference. When you experience
	Rush current preventive resistor	Approx. 20,000 times (depending on working condition)	any error, replacement is required even before this standard replace- ment cycle.
	Bearing	3 to 5 years (20,000 to 30,000 hours)	
Motor	Oil seal	5000 hours	
	Encoder	3 to 5 years (20,000 to 30,000 hours)	

# 7. Conformity to EC Directives and UL Standards

**EC Directives / Conformity to UL Standards** 

#### **EC Directives**

The EC Directives apply to all such electronic products as those having specific functions and have been exported to EU and directly sold to general consumers. Those products are required to conform to the EU unified standards and to furnish the CE marking on the products.

However, our AC servos meet the relevant EC Directives for Low Voltage Equipment so that the machine or equipment comprising our AC servos can meet EC Directives.

## **EMC Directives**

MINAS Servo System conforms to relevant standard under EMC Directives setting up certain model (condition) with certain locating distance and wiring of the servo motor and the driver. And actual working condition often differs from this model condition especially in wiring and grounding. Therefore, in order for the machine to conform to the EMC Directives, especially for noise emission and noise terminal voltage, it is necessary to examine the machine incorporating our servos.

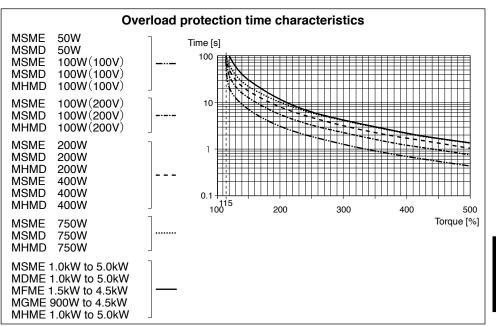
## **Conformity to UL Standards**

Observe the following conditions of (1) and (2) to make the system conform to UL508C (File No. E164620).

- (1) Use the driver in an environment of Pollution Degree 2 or 1 prescribed in IEC60664-1. (e.g. Install in the control box with IP54 enclosure.)
- (2) Make sure to install a circuit breaker or fuse which are UL recognized (Listed (4) marked) between the power supply and the noise filter.
  - For the rated current of the circuit breaker or fuse, refer to P.B14, "Driver and List of Applicable Peripheral Equipments" of Preparation.
  - Use a copper cable with temperature rating of 75°C or higher.
- (3) Over-load protection level
  - Over-load protective function will be activated when the effective current exceeds 115% or more than the rated current based on the time characteristics (see the next page). Confirm that the effective current of the driver does not exceed the rated current. Set up the peak permissible current with Pr0.13 (Setup of 1st torque limit) and Pr5.22 (Setup 2nd torque limit).
- (4) Motor over-temperature protection is not provided.
  Motor over-load-temperature protection shall be provided at the final installation upon required by the NEC (National Electric Code).

# 7. Conformity to EC Directives and UL Standards

**EC Directives / Conformity to UL Standards** 



#### **Conformed Standards**

		Driver	Motor
EC Directives	EMC Directives	EN55011 EN61000-6-2 EN61800-3	-
	Low-Voltage Directives	EN61800-5-1	IEC60034-1 IEC60034-5
UL Standards		UL508C	UL1004-1 (E327868 : 50W to 750W)
or standards		(File No.E164620)	UL1004 (E327868 : 0.9kW to 5.0kW)
CSA Standards		C22.2 No.14	C22.2 No.100

IEC : International Electrotechnical Commission

EN : Europaischen Normen

EMC : Electromagnetic Compatibility
UL : Underwriters Laboratories
CSA : Canadian Standards Association

Pursuant to the directive 2004/108/EC, article 9(2)

Panasonic Testing Centre

Panasonic Service Europe, a division of

Panasonic Marketing Europe GmbH

Winsbergring 15, 22525 Hamburg, F.R. Germany

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# 7. Conformity to EC Directives and UL Standards

# **Composition of Peripheral Equipments**

#### **Installation Environment**

Use the servo driver in the environment of Pollution Degree 1 or 2 prescribed in IEC-6064-1 (e.g. Install the driver in control panel with IP54 protection structure.)

#### Metallic control box Driver Power Noise filter for signal lines\*1 supply Residual Noise filter for Circuit current Noise filter XB signal lines Motor device breaker L3 (RCD) М L2Č Surge Noise filter for signal lines absorber Noise filter for signal lines Insulated power supply Noise filter for for interface signal lines L⊕ Controller 🕂 Ground (PE)

\*1 A to D-frame: Noise filter for signal lines, E, F-frame: Noise filter for signal lines <Power supply cable>

Caution : Use options correctly after reading Operating Instructions of the options to better understand the precautions.

Take care not to apply excessive stress to each optional part.

## **Power Supply**

100V type : Single phase,	100V +10% -15%	to	120V +10% -15%	50/60Hz
(A to C-frame) 200V type: Single/3-phase,	200V +10% -15%	to	240V +10% -15%	50/60Hz
(A to D-frame) 200V type : 3-phase,	200V +10% -15%	to	230V +10% -15%	50/60Hz

- (E, F-frame)
- (1) This product is designed to be used in over-voltage category (installation category) III of EN 61800-5-1:2007.
- (2) Use an insulated power supply of DC12 to 24V which has CE marking or complies with EN60950.

#### **Circuit Breaker**

Install a circuit breaker which complies with IEC Standards and UL recognized (Listed and (4) marked) between power supply and noise filter.

Integral solid state short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with the National Electrical Code and any additional local codes.

# 7. Conformity to EC Directives and UL Standards

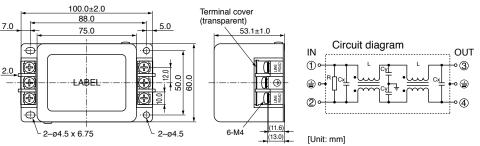
**Composition of Peripheral Equipments** 

## **Noise Filter**

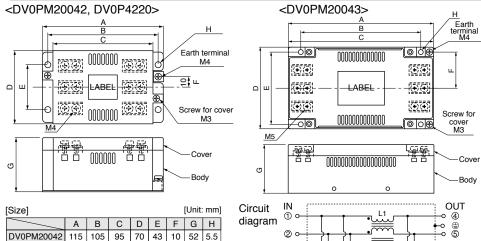
When you install one noise filter at the power supply for multi-axes application, consult with manufacturer of the noise filter. If sufficient noise margin is required, connect 2 filters in series.

## · Optional parts

Option part No.	Voltage specifications for driver	Manufacturer's part No.	Applicable driver (frame)	Manufacturer
DV0P4170	Single phase 100V/200V	SUP-EK5-ER-6	A and B-frame	Okaya Electric Ind.



Option part No.	Voltage specifications for driver	Manufacturer's part No.	Applicable driver (frame)	Manufacturer
	3-phase 200V		A, B-frame	
DV0PM20042	Single phase 100V/200V 3-phase 200V	3SUP-HU10-ER-6	C-frame	Okaya Electric Ind
DV0P4220	Single/ 3-phase 200V	3SUP-HU30-ER-6	D-frame	
DV0PM20043	3-phase 200V	3SUP-HU50-ER-6	E-frame	



125 70 50

DV0P4220

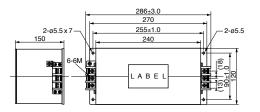
145 135

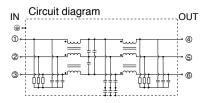
10 52 5.5

# 7. Conformity to EC Directives and UL Standards

Composition of Peripheral Equipments

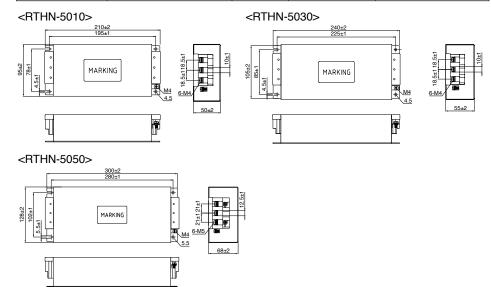
Option part No.	Voltage specifications for driver	Manufacturer's part No.	Applicable driver (frame)	Manufacturer
DV0P3410	3-phase 200V	3SUP-HL50-ER-6B	F-frame	Okaya Electric Ind.





# Recommended components

Model No.	Voltage specifications for driver	Current rating (A)	Applicable driver (frame)	Manufacturer
RTHN-5010	Single phase 100V/200V	10	A, B, C-frame	
RTHN-5030	"	30	D-frame	TDK-Lambda Corp.
RTHN-5050	3-phase 200V	50	E, F-frame	



- Select a noise filter whose capacity is commensurate with the power source capacity (in consideration of the load condition).
- For the detailed specifications of each noise filter, contact the manufacturer.

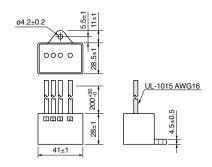
# 7. Conformity to EC Directives and UL Standards

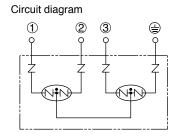
Composition of Peripheral Equipments

# Surge Absorber

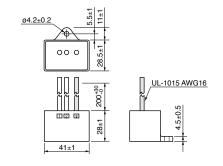
Provide a surge absorber for the primary side of noise filter.

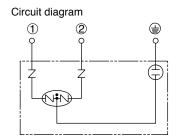
Option part No.	Voltage specifications for driver	Manufacturer's part No.	Manufacturer	
DV0P1450	3-phase 200V	R•A•V-781BXZ-4	Okaya Electric Ind.	





Option part No. Voltage specifications for driver		Manufacturer's part No.	Manufacturer	
DV0P4190	Single phase 100V/200V	R•A•V-781BWZ-4	Okaya Electric Ind.	





## 7. Conformity to EC Directives and UL Standards

**Composition of Peripheral Equipments** 

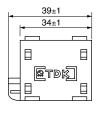
## **Noise Filter for Signal Lines**

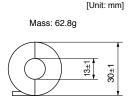
Install noise filters for signal lines to all cables (power cable, motor cable, encoder cable and interface cable)

#### Optional parts

<24V Power cable, Encoder cable, Interface cable and USB cable>

Option part No.	Manufacturer's part No.	Manufacturer
DV0P1460	ZCAT3035-1330	TDK Corp.





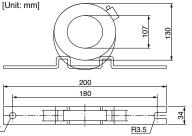
Remarks .... To connect the noise filter to the connector XB connection cable, adjust the sheath length at the tip of the cable, as required.

Caution : Fix the signal line noise filter in order to prevent excessive stress to the cables.

## Recommended components

<Power cable>

Manufacturer's part No.	Manufacturer	
RJ8035	KK-CORP.CO.JP	



## Residual current device

Install a type B Residual current device (RCD) at primary side of the power supply.

# Grounding

- (1) To prevent electric shock, be sure to connect the ground terminal ( ( ) of the driver, and the ground terminal (PE) of the control panel.
- (2) The ground terminal ((=)) must not be shared with other equipment. Two ground terminals are provided.

For driver and applicable peripheral equipments, refer to P.B12 "Driver Note and List of Applicable Peripheral Equipments".

# 8. Built-in Holding Brake

# **Outline / Specifications**

In the applications where the motor drives the vertical axis, this brake would be used to hold and prevent the work (moving load) from falling by gravity while the power to the servo is shut off.

Use this built-in brake for "Holding" purpose only, that is to hold the stalling status. Never use this for "Brake" purpose to stop the load in motion.

## **Output Timing of BRK-OFF Signal**

- · For the brake release timing at power-on, or braking timing at Servo-OFF/Servo-Alarm while the motor is in motion, refer to the Operating Instructions (Overall).
- · With the parameter, Pr4.38 (Setup of mechanical brake action while the motor is in motion), you can set up a time between when the motor enters to a free-run from energized status and when BRK-OFF signal turns off (brake will be engaged), when the Servo-OFF or alarm occurs while the motor is in motion. Refer to the Operating Instructions (Overall) for the details.

Note

- s (Overall) for the details.

  1. The lining sound of the brake (chattering and etc.) might be generated while running the motor with built-in brake, however this does not affect any functionality.
- 2. Magnetic flux might be generated through the motor shaft while the brake coil is energized (brake is open). Pay an extra attention when magnetic sensors are used nearby the motor.

## 8. Built-in Holding Brake

**Outline / Specifications** 

# **Specifications of Built-in Holding Brake**

Motor series	Motor output	Static friction torque N·m	Rotor inertia x 10 <sup>-4</sup> kg·m <sup>2</sup>	time	Releasing time ms	Exciting current DC A (at cool-off)	Releasing voltage	Permissible work (J) per one braking	total work	Permissible angular acceleration rad/s <sup>2</sup>
	50W, 100W	0.29 or more	0.002	35 or less	20 or less	0.3	DOW	39.2	4.9	
MSME	200W, 400W	1.27 or more	0.018	50 or less	15 or less	0.36	DC1V	137	44.1	30000
	750W	2.45 or more	0.075	70 or less	20 or less	0.42	or more	196	147	
	50W, 100W	0.29 or more	0.002	35 or less	20 or less	0.3	DO4V	39.2	4.9	
MSMD	200W, 400W	1.27 or more	0.018	50 or less	15 or less	0.36	DC1V or more	137	44.1	30000
	750W	2.45 or more	0.075	70 or less	20 or less	0.42	or more	196	147	
MHMD	200W, 400W	1.27 or more	0.018	50 or less	15 or less	0.36	DC1V	137	44.1	30000
טואוחואוט	750W	2.45 or more	0.075	70 or less	20 or less	0.42	or more	196	147	30000
	1.0kW, 1.5kW, 2.0kW	7.8 or more	0.33		15 or less (100)	0.81	DC2V	392	490	
MSME	3.0kW	11.8 or more		80 or less	` '		or more			10000
	4.0kW, 5.0kW	16.2 or more	1.35	110 or less	50 or less (130)	0.9		1470	2200	
	1.0kW	4.9 or more		80 or less	70 or less (200)	0.59	DC2V or more	588	780	10000
MDME	1.5kW, 2.0kW	13.7 or more	1.35	100 or less	50 or less	0.79		1176	1500	
IVIDIVIL	3.0kW	16.2 or more		110 or less	(130)	0.9		1470	2200	
	4.0kW, 5.0kW	24.5 or more	4.7	80 or less	25 or less (200)	1.3		1372	2900	5440
	1.5kW	7.8 or more	4.7	80 or less	35 or less	0.83	DC2V	1372	2900	
MFME	2.5kW	21.6 or more	8.75	150 or	100 or	0.75	or more	1470	1500	10000
	4.5kW	31.4 or more	0.75		less less		or more	1470	2200	
	900W	13.7 or more	1.35	100 or less	50 or less (130)	0.79		1176	1500	10000
MGME	2.0kW	24.5 or more		80 or less	25 or less (200)	1.3	DC2V			5440
	3.0kW	58.8 or more	4.7	150 or less	50 or less (130)	1.4	or more	1372	2900	
	4.5kW			1033	50 or less					5000
	1.0kW	4.9 or more	1.35	80 or less	70 or less (200)	0.59	DC2V or more	588	780	10000
мнме	1.5kW	13.7 or more	1.00	100 or less	50 or less (130)	0.79		1176	1500	
	2.0kW to 5.0kW	24.5 or more	4.7	80 or less	25 or less (200)	1.3		1372	2900	5440

- Excitation voltage is DC24V±10%.
- Releasing time values represent the ones with DC-cutoff using a varistor.
   Values in ( ) represent those measured by using a diode (V03C by Hitachi, Ltd.)
- Above values (except static friction torque, releasing voltage and excitation current) represent typical values.
- Backlash of the built-in holding brake is kept ±1° or smaller at ex-factory point.
- Service life of the number of acceleration/deceleration with the above permissible angular acceleration is more than 10 million times. (Life end is defined as when the brake backlash drastically changes.)

# 9. Dynamic Brake

**Outline** 

This driver is equipped with a dynamic brake for emergency stop. Pay a special attention to the followings.

Caution …

1. Dynamic brake is only for emergency stop.

Do not start/stop the motor by turning on/off the Servo-ON signal (SRV-ON).

Otherwise it may damage the dynamic brake circuit of the driver.

The Motor becomes a dynamo when driven externally and short circuit current occurred while dynamic brake is activated may cause smoking or fire.

- Dynamic brake is a short-duration rating, and designed for only emergency stop. Allow approx. 10 minutes pause when the dynamic brake is activated during high-speed running.
  - (F-frame(200V) built-in dynamic brake resistor is capable of handling up to 3 continuous halts at the rated revolutions with max. permissible inertia. When overheated under more critical operating conditions, the brake will blow out and should be replaced with a new one.)
- · You can activate the dynamic brake in the following cases.
- 1) when the main power is turned off
- 2) at Servo-OFF
- 3) when one of the protective function is activated.
- 4) when over-travel inhibit input (NOT, POT) of connector X4 is activated
- In the above cases from 1) to 4), you can select either activation of the dynamic brake or making the motor free-run during deceleration or after the stop, with parameter.

# **10.** Check of the Combination of the Driver and the Motor

# **Incremental Specifications, 20-bit**

This driver is designed to be used in a combination with the motor which are specified by us. Check the series name of the motor, rated output torque, voltage specifications and encoder specifications.

# **Caution** Do not use the driver in combination with unmatched motor.

Motor					Driver	
Power supply	Туре	Rated rotational speed	Model	Rated output	Model	Frame
			MSME5AZG1*	50W	MADHT1105E	A frama
Single phase,			MSME011G1* 100W		MADHT1107E	A-frame
100V			MSME021G1*	200W	MBDHT2110E	B-frame
	NAONAE		MSME041G1*	400W	MCDHT3120E	C-frame
	MSME Low inertia	3000r/min	MSME5AZG1*	50W	MADHT1505E	
Single/	Low inertia		MSME012G1*	100W	WIADHT 1505E	A-frame
3-phase,			MSME022G1*	200W	MADHT1507E	
200V			MSME042G1*	400W	MBDHT2510E	B-frame
			MSME082G1*	750W	MCDHT3520E	C-frame
			MSMD5AZG1*	50W	MADHT1105E	A frama
Single phase,			MSMD011G1*	100W	MADHT1107E	A-frame
100V			MSMD021G1*	200W	MBDHT2110E	B-frame
			MSMD041G1*	400W	MCDHT3120E	C-frame
	MSMD Low inertia	3000r/min	MSMD5AZG1*	50W	MADUTAGOEE	
Single/	Low mertia		MSMD012G1*	100W	MADHT1505E	A-frame
3-phase,			MSMD022G1*	200W	MADHT1507E	1
200V			MSMD042G1*	400W	MBDHT2510E	B-frame
			MSMD082G1*	750W	MCDHT3520E	C-frame
Single phase,			MHMD021G1*	200W	MBDHT2110E	B-frame
100V			MHMD041G1*	400W	MCDHT3120E	C-frame
Single/	MHMD High inertia	3000r/min	MHMD022G1*	200W	MADHT1507E	A-frame
3-phase,	Tilgit illertia		MHMD042G1*	400W	MBDHT2510E	B-frame
200V			MHMD082G1*	750W	MCDHT3520E	C-frame
Single/3-phase,			MSME102G□*	1.0kW	MDDHT5540E	D fromo
200V			MSME152G□*	1.5kW	WIDDH 15540E	D-frame
	MSME	3000r/min	MSME202G□*	2.0kW	MEDHT7364E	E-frame
3-phase,	Low inertia	30001/111111	MSME302G□*	3.0kW	MFDHTA390E	
200V			MSME402G□*	4.0kW	MEDITROAGE	F-frame
			MSME502G□*	5.0kW	5.0kW MFDHTB3A2E	
Single/3-phase,			MDME102G□*	1.0kW	MDDHT3530E	D frame
200V			MDME152G□*	1.5kW	MDDHT5540E	D-frame
	MDME	0000r/mir	MDME202G□*	2.0kW	MEDHT7364E	E-frame
3-phase,	Middle inertia	2000r/min	MDME302G□*	3.0kW	MFDHTA390E	
200V			MDME402G□*	4.0kW	MFDHTB3A2E	F-frame
			MDME502G□*	5.0kW	IVIITUTTI DOMZE	

N	oto	
ΙЧ	OLE	

ullet Suffix of "  $\square$  " in the applicable motor model represents design order.

		Driver				
Power supply	Туре	Rated rotational speed	Model	Rated output	Model	Frame
Single/3-phase, 200V	MFME		MFME152G1*	1.5kW	MDDHT5540E	D-frame
3-phase,	Middle inertia	2000r/min	MFME252G1*	2.5kW	MEDHT7364E	E-frame
200V			MFME452G1*	4.5kW	MFDHTB3A2E	F-frame
Single/3-phase, 200V		1000r/min	MGME092G□*	900W	MDDHT5540E	D-frame
	MGME		MGME202G□*	2.0kW	MFDHTA390E	
3-phase, 200V	Middle inertia		MGME302G□*	3.0kW	MEDITOAAE	F-frame
200 V			MGME452G1*	4.5kW	MFDHTB3A2E	
Single/3-phase,			MHME102G□*	1.0kW	MDDHT3530E	D f======
200V			MHME152G□*	1.5kW	MDDHT5540E	D-frame
	MHME	0000-/	MHME202G□*	2.0kW	MEDHT7364E	E-frame
3-phase,	High inertia	2000r/min	MHME302G□*	3.0kW	MFDHTA390E	
200V			MHME402G□*	4.0kW	MFDHTB3A2E	F-frame
			MHME502G□*	5.0kW	WIFDH (B3A2E	

Note ·

<sup>•</sup> Suffix of " \* " in the applicable motor model represents the motor structure.

 $<sup>\</sup>bullet$  Suffix of "  $\square$  " in the applicable motor model represents design order.

<sup>•</sup> Suffix of " \* " in the applicable motor model represents the motor structure.

# 11. Specifications

# **Basic Specifications**

	100V	Main	circuit	Single phase, 100 to 120V $\begin{array}{c} +\ 10\% \\ -\ 15\% \end{array}$ 50/60Hz				
	100 V	Contro	ol circuit	Single phase, 100 to 120V $\begin{array}{c} +\ 10\% \\ -\ 15\% \end{array}$ 50/60Hz				
Input		Main	A to D-frame	Single/3-phase, 200 to 240V + 10% 50/60Hz				
Input power	200V	circuit	E to F-frame	3-phase, 200 to 230V $\begin{array}{c} +\ 10\% \\ -\ 15\% \end{array}$ 50/60Hz				
	200 V	Control	A to D-frame	Single phase, 200 to 240V $\begin{array}{c} +\ 10\% \\ -\ 15\% \end{array}$ 50/60Hz				
		circuit	E to F-frame	Single phase, 200 to 230V $\begin{array}{c} +\ 10\% \\ -\ 15\% \end{array}$ 50/60Hz				
Co	ntrol met	hod		IGBT PWM Sinusoidal wave drive				
En	coder fee	edback		20-bit (1048576 resolution) incremental encoder, 5-wire serial				
Para	Operatural	Input		General purpose 10 inputs The function of general-purpose input is selected by parameters.				
Parallel I/O connector	Control	signai	Output	General purpose 6 outputs The function of general-purpose input is selected by parameters.				
con	Analog	oianal	Input	none				
nec	Analog	signai	Output	2 outputs (Analog monitor: 2 output)				
ρţ	Pulse si	gnal	Input	2 inputs (Photo-coupler input, Line receiver input)				
Co	mmunica	tion	Output	4 outputs ( Line driver: 3 output, open collector: 1 output)				
fun	ction		USB	Connection with PC etc.				
Front panel				(1) 5 keys (MODE, SET, UP, DOWN, SHIFT) (2) LED (6-digit) (3) Analog monitor output (2ch)				
Regeneration				A, B-frame: no built-in regenerative resistor (external resistor only) C to F-frame: Built-in regenerative resistor (external resistor is also enabled.)				
Dy	namic br	ake		Built-in				
Со	ntrol mod	de		Switching among the following 3 mode is enabled, (1) Position control (2) Internal velocity control (3) Position/ Internal velocity control				

# 11. Specifications

# **Functions**

	Control input		<ul><li>(1) Deviation counter clear (2) Command pulse inhibition</li><li>(3) Command dividing gradual increase switching</li><li>(4) Damping control switching etc.</li></ul>		
	Control ou	utput	Positioning complete (In-position) etc.		
		Max. command pulse frequency	Exclusive interface for Photo-coupler: 500kpps Exclusive interface for line driver : 4Mpps		
Positic		Input pulse signal format	Differential input		
Position control	Pulse input	Electronic gear (Division/ Multiplication of command pulse)	1/1000 to 1000 times		
		Smoothing filter	Primary delay filter or FIR type filter is adaptable to the command input		
	Instantane Observer	eous Speed	Available		
	Damping	Control	Available		
	Control input		<ul><li>(1) Selection of internal velocity setup 1</li><li>(2) Selection of internal velocity setup 2</li><li>(3) Selection of internal velocity setup 3</li><li>(4) Speed zero clamp etc.</li></ul>		
Vel	Control ou	ıtput	Speed arrival etc.		
ocit,	Internal ve	elocity command	Switching the internal 8speed is enabled by command input.		
Velocity control	Soft-start/down function		Individual setup of acceleration and deceleration is enabled, with 0 to 10s/1000r/min. Sigmoid acceleration/deceleration is also enabled.		
	Zero-spee	ed clamp	Speed zero clamp input is enabled.		
	Instantane Observer	eous Speed	Available		
	Auto tuning		The load inertia is identified in real time by the driving state of the motor operating according to the command given by the controlling device and set up support software "PANATERM". The gain is set automatically in accordance with the rigidity setting.		
Commor	Division o feedback		Set up of any value is enabled (encoder pulses count is the max.).		
S	Protective	Hard error	Over-voltage, under-voltage, over-speed, over-load, over-heat, over-current and encoder error etc.		
	function	Soft error	Excess position deviation, command pulse division error, EEPROM error etc.		
	Traceabili	ty of alarm data	The alarm data history can be referred to.		

# After-Sale Service (Repair)

## Repair

Consult to a dealer from whom you have purchased the product for details of repair. When the product is incorporated to the machine or equipment you have purchased, consult to the manufacturer or the dealer of the machine or equipment.

# **Cautions for Proper Use**

- Practical considerations for exporting the product or assembly containing the product When the end user of the product or end use of the product is associated with military affair or weapon, its export may be controlled by the Foreign Exchange and Foreign Trade Control Law. Complete review of the product to be exported and export formalities should be practiced.
- This product is intended to be used with a general industrial product, but not designed or manufactured to be used in a machine or system that may cause personal death when it is failed.
- Installation, wiring, operation, maintenance, etc., of the equipment should be done by qualified and experienced personnel.
- Apply adequate tightening torque to the product mounting screw by taking into consideration strength of the screw and the characteristics of material to which the product is installed. Overtightening can damage the screw and/or material; undertightening can result in loosening.
- Example) Steel screw (M5) into steel section: 2.7-3.3 N·m.
- Install a safety equipments or apparatus in your application, when a serious accident or loss of property is expected due to the failure of this product.
- Consult us if the application of this product is under such special conditions and environments as nuclear energy control, aerospace, transportation, medical equipment, various safety equipments or equipments which require a lesser air contamination.
- We have been making the best effort to ensure the highest quality of the products, however, application of exceptionally larger external noise disturbance and static electricity, or failure in input power, wiring and components may result in unexpected action. It is highly recommended that you make a fail-safe design and secure the safety in the operative range.
- If the motor shaft is not electrically grounded, it may cause an electrolytic corrosion to the bearing, depending on the condition of the machine and its mounting environment, and may result in the bearing noise. Checking and verification by customer is required.
- Failure of this product depending on its content, may generate smoke of about one cigarette. Take this into consideration when the application of the machine is clean room related.
- Please be careful when using in an environment with high concentrations of sulfur or sulfric gases, as sulfuration can lead to disconnection from the chip resistor or a poor contact connection.

- Take care to avoid inputting a supply voltage which significantly exceeds the rated range to the power supply of this product. Failure to heed this caution may result in damage to the internal parts, causing smoking and/or a fire and other trouble.
- The user is responsible for matching between machine and components in terms
  of configuration, dimensions, life expectancy, characteristics, when installing the
  machine or changing specification of the machine. The user is also responsible for
  complying with applicable laws and regulations.
- The product will not be guaranteed when it is used outside its specification limits.
- · Parts are subject to minor change to improve performance.

#### Technical information

Technical information of this product (Operating Instructions, CAD data) can be downloaded from the following web site.

http://industrial.panasonic.com/ww/i\_e/25000/motor\_fa\_e/motor\_fa\_e.html

#### For your records:

The model number and serial number of this product can be found on either the back or the bottom of the unit. Please note them in the space provided and keep for future reference.

Model No.	M_DH M_M			_	Serial No.	
Date of purchase						
	Name					
Dealer	Address					
	Phone	(	)		-	

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