## **SIEMENS**

## Data sheet

6ES7315-2FJ14-0AB0

SIMATIC S7-300 CPU315F-2 PN/DP, CENTRAL PROCESSING UNIT WITH 512 KBYTE WORKING MEMORY, 1. INTERFACE MPI/DP 12MBIT/S, 2. INTERFACE ETHERNET PROFINET, WITH 2 PORT SWITCH, MICRO MEMORY CARD NECESSARY



Figure similar

General information	
Hardware product version	01
Firmware version	V3.2
Engineering with	
Programming package	STEP 7 V5.5 or higher, Distributed Safety V5.4 SP4
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines	2 A min.
(recommendation)	
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
• Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	750 mA

Inrush current, typ. 4 A  Ift 1 A²-s  Power loss  Power loss, typ. 4.65 W  Memory  Work memory  • integrated 512 kbyte • expandable No • Size of retentive memory for retentive data blocks  Load memory  • Plug-in (MMC) Yes • Plug-in (MMC), max. 8 Mbyte • Data management on MMC (after last programming), min.  Backup  • present Yes; Guaranteed by MMC (maintenance-free) • without battery Yes; Program and data  CPU processing times  for bit operations, typ. 0.05 µs  for word operations, typ. 0.12 µs  for floating point arithmetic, typ. 0.45 µs  CPU-blocks	Current consumption (in no-load operation), typ.	150 mA
Power loss, typ.  4.65 W  Memory  Work memory  integrated expandable Size of retentive memory for retentive data blocks  Load memory  Plug-in (MMC) Plug-in (MMC), max. Data management on MMC (after last programming), min.  Backup  present expresent exit output for five during the foregramming type.  CPU processing times for bit operations, typ. for word operations, typ. for fived point arithmetic, typ. for floating point arithmetic, typ.  0.45 µs  CPU-blocks		4 A
Power loss, typ.  Memory  Work memory  integrated expandable Size of retentive memory for retentive data blocks  Load memory  Plug-in (MMC) Plug-in (MMC), max. Data management on MMC (after last programming), min.  Backup  present without battery  Presest Yes; Guaranteed by MMC (maintenance-free) Yes; Program and data  Programmings, typ.  for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ.  0.45 µs  CPU-blocks	l²t	1 A²·s
Power loss, typ.  Memory  Work memory  integrated expandable Size of retentive memory for retentive data blocks  Load memory  Plug-in (MMC) Plug-in (MMC), max. Data management on MMC (after last programming), min.  Backup  present without battery  Yes; Guaranteed by MMC (maintenance-free) Yes; Program and data  CPU processing times  for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ. 0.12 µs  CPU-blocks  CPU-blocks	Power less	
Work memory          • integrated		4.65 W
Work memory          • integrated	Marram	
integrated expandable Size of retentive memory for retentive data blocks  Load memory  Plug-in (MMC) Plug-in (MMC), max. Data management on MMC (after last programming), min.  Backup  present without battery  Present without battery  Present or bit operations, typ.  for word operations, typ.  for floating point arithmetic, typ.  for floating point arithmetic, typ.  for floating point arithmetic, typ.  Size of retentive memory No  128 kbyte  109  Yes  Substitute No  Yes  Suaranteed by MMC (maintenance-free)  Yes; Program and data  CPU processing times  For word operations, typ.  Output Substitute No  128 kbyte  109  Yes  Substitute No  109  Yes  Suaranteed by MMC (maintenance-free)  Yes  Yes  Yes  Yes  Suaranteed by MMC (maintenance-free)  Yes  Yes  Yes  Output Substitute No  128 kbyte  109  Yes  No  109  Yes  Yes  Suaranteed by MMC (maintenance-free)  Yes  Yes  Yes  Yes  Output Substitute No  128 kbyte		
expandable     Size of retentive memory for retentive data blocks  Load memory      Plug-in (MMC)     Plug-in (MMC), max.     Data management on MMC (after last programming), min.  Backup     Present     ves; Guaranteed by MMC (maintenance-free)     ves; Program and data  CPU processing times  for bit operations, typ.     for word operations, typ.     for fixed point arithmetic, typ.     for floating point arithmetic, typ.     for floating point arithmetic, typ.     for floating point arithmetic, typ.     country of the sex of the sex of the size		512 kbyte
Size of retentive memory for retentive data blocks  Load memory  Plug-in (MMC) Plug-in (MMC), max.  Data management on MMC (after last programming), min.  Backup  present without battery  Processing times  For bit operations, typ. for word operations, typ. for fixed point arithmetic, typ.  for floating point arithmetic, typ.  128 kbyte  10 y	•	
Plug-in (MMC) Plug-in (MMC), max. Plug-in (MMC), max.  Data management on MMC (after last programming), min.  Backup  Present Presen	Size of retentive memory for retentive data	
<ul> <li>Plug-in (MMC)</li> <li>Plug-in (MMC), max.</li> <li>Data management on MMC (after last programming), min.</li> <li>Backup</li> <li>Present</li> <li>Without battery</li> <li>Yes; Guaranteed by MMC (maintenance-free)</li> <li>Yes; Program and data</li> </ul> CPU processing times <ul> <li>for bit operations, typ.</li> <li>0.05 μs</li> <li>for word operations, typ.</li> <li>0.09 μs</li> <li>for fixed point arithmetic, typ.</li> <li>0.12 μs</li> <li>for floating point arithmetic, typ.</li> <li>0.45 μs</li> </ul>		
<ul> <li>Plug-in (MMC), max.</li> <li>Data management on MMC (after last programming), min.</li> <li>Backup</li> <li>present</li> <li>without battery</li> <li>Yes; Guaranteed by MMC (maintenance-free)</li> <li>Yes; Program and data</li> </ul> CPU processing times for bit operations, typ. <ul> <li>0.05 μs</li> <li>for word operations, typ.</li> <li>for fixed point arithmetic, typ.</li> <li>0.12 μs</li> <li>for floating point arithmetic, typ.</li> <li>0.45 μs</li> </ul>		Yes
Data management on MMC (after last programming), min.  Backup     Present Yes; Guaranteed by MMC (maintenance-free)     Without battery Yes; Program and data  CPU processing times  for bit operations, typ.     O.05      for word operations, typ.     O.09      ps  for fixed point arithmetic, typ.     O.45      ps  CPU-blocks  CPU-blocks	• , ,	8 Mbyte
programming), min.  Backup  • present • without battery  CPU processing times  for bit operations, typ. for word operations, typ. for fixed point arithmetic, typ.  for floating point arithmetic, typ.  CPU-blocks		
<ul> <li>present</li> <li>without battery</li> <li>Yes; Guaranteed by MMC (maintenance-free)</li> <li>Yes; Program and data</li> </ul> CPU processing times <ul> <li>for bit operations, typ.</li> <li>0.05 μs</li> <li>for word operations, typ.</li> <li>0.09 μs</li> <li>for fixed point arithmetic, typ.</li> <li>0.12 μs</li> <li>for floating point arithmetic, typ.</li> <li>0.45 μs</li> </ul>	-	
● without battery  Yes; Program and data  CPU processing times  for bit operations, typ.  for word operations, typ.  for fixed point arithmetic, typ.  for floating point arithmetic, typ.  CPU-blocks  Yes; Program and data  Yes; Program and data	Backup	
CPU processing times  for bit operations, typ.  for word operations, typ.  for fixed point arithmetic, typ.  for floating point arithmetic, typ.  CPU-blocks  CPU-blocks	• present	Yes; Guaranteed by MMC (maintenance-free)
for bit operations, typ.  for word operations, typ.  for fixed point arithmetic, typ.  for floating point arithmetic, typ.  0.05 μs  0.09 μs  0.12 μs  0.45 μs	<ul><li>without battery</li></ul>	Yes; Program and data
for bit operations, typ.  for word operations, typ.  for fixed point arithmetic, typ.  for floating point arithmetic, typ.  0.45 μs  CPU-blocks	CPU processing times	
for fixed point arithmetic, typ.  for floating point arithmetic, typ.  0.12 μs  0.45 μs  CPU-blocks		0.05 μs
for floating point arithmetic, typ.  0.45 μs  CPU-blocks	for word operations, typ.	0.09 μs
CPU-blocks	for fixed point arithmetic, typ.	0.12 μs
	for floating point arithmetic, typ.	0.45 μs
Number of blocks (total) 1 024: (DBs. FCs. FBs): the maximum number of loadable blocks	CPU-blocks	
can be reduced by the MMC used.	Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	DB	
• Number, max. 1 024; Number range: 1 to 16000	Number, max.	1 024; Number range: 1 to 16000
• Size, max. 64 kbyte	• Size, max.	64 kbyte
FB	FB	
• Number, max. 1 024; Number range: 0 to 7999	Number, max.	1 024; Number range: 0 to 7999
• Size, max. 64 kbyte	• Size, max.	64 kbyte
FC	FC	
• Number, max. 1 024; Number range: 0 to 7999	Number, max.	1 024; Number range: 0 to 7999
• Size, max. 64 kbyte	• Size, max.	64 kbyte
ОВ	ОВ	
• Size, max. 64 kbyte	• Size, max.	64 kbyte
• Number of free cycle OBs 1; OB 1	<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
• Number of time alarm OBs 1; OB 10	<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10
• Number of delay alarm OBs 2; OB 20, 21	Number of delay alarm OBs	2; OB 20, 21

<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55, 56, 57
<ul> <li>Number of isochronous mode OBs</li> </ul>	1; OB 61
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100
<ul> <li>Number of asynchronous error OBs</li> </ul>	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122
Nesting depth	
per priority class	16
<ul> <li>additional within an error OB</li> </ul>	4

Counters, timers and their retentivity	
S7 counter	
Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	
— can be set	Yes
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Туре	SFB
<ul><li>Number</li></ul>	Unlimited (limited only by RAM capacity)
S7 times	
Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
D	

retentive data area in total	All, 128 KB max.
Flag	
• Number, max.	2 048 byte
Retentivity available	Yes; MB 0 to MB 2047
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	c, i mamory byte
• Number, max.	1 023; Number range: 1 to 16000
• Size, max.	64 kbyte
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	100
• per priority class, max.	32 768 byte; Max. 2048 bytes per block
- per priority diass, max.	52 / 55 2/16, main 25 / 5 2/165 poi 2/166.
Address area	
I/O address area	
• Inputs	2 048 byte
Outputs	2 048 byte
of which distributed	
— Inputs	2 048 byte
— Outputs	2 048 byte
Process image	
• Inputs	2 048 byte
Outputs	2 048 byte
● Inputs, adjustable	2 048 byte
<ul> <li>Outputs, adjustable</li> </ul>	2 048 byte
<ul><li>Inputs, default</li></ul>	128 byte
Outputs, default	128 byte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
• Inputs	16 384
— of which central	1 024
Outputs	16 384
— of which central	1 024
Analog channels	
• Inputs	1 024
— of which central	256
Outputs	1 024
— of which central	256
Hardware configuration	

Number of expansion units, max.	3
Number of DP masters	3
• integrated	1
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
• Racks, max.	4
Modules per rack, max.	8
Time of day	
Clock	
Hardware clock (real-time)	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
Backup time	6 wk; At 40 °C ambient temperature
• Deviation per day, max.	10 s; Typ.: 2 s
<ul> <li>Behavior of the clock following POWER-ON</li> </ul>	Clock continues running after POWER OFF
<ul> <li>Behavior of the clock following expiry of backup period</li> </ul>	Clock continues to run with the time at which the power failure occurred
Operating hours counter	
Number	1
Number/Number range	0
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 hour
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
● to MPI, slave	Yes
• to DP, master	Yes; With DP slave only slave clock
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes; As client
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	

Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
- Tanana a a ananag a a pan	-
Interfaces	
Number of industrial Ethernet interfaces	1
Number of RS 485 interfaces	1
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Functionality	
• MPI	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	Yes
<ul> <li>PROFIBUS DP slave</li> </ul>	Yes
Point-to-point connection	No
MPI	
Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
<ul> <li>Global data communication</li> </ul>	Yes
<ul> <li>— S7 basic communication</li> </ul>	Yes
— S7 communication	Yes
— S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
DP master	
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	124
Services	
— PG/OP communication	Yes
— Routing	Yes
Global data communication	No
S7 basic communication	Yes; I blocks only
— S7 communication	Yes
S7 communication  S7 communication, as client	No
	Yes
— S7 communication, as server	Yes
— Equidistance	
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO

— SYNC/FREEZE	Yes
Activation/deactivation of DP slaves	Yes
Number of DP slaves that can be	8
simultaneously activated/deactivated, max.	
Direct data exchange (slave-to-slave	Yes; As subscriber
communication)	V
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
DP slave	
<ul><li>Transmission rate, max.</li></ul>	12 Mbit/s
<ul> <li>automatic baud rate search</li> </ul>	Yes; only with passive interface
<ul> <li>Address area, max.</li> </ul>	32
<ul> <li>User data per address area, max.</li> </ul>	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
<ul> <li>Global data communication</li> </ul>	No
— S7 basic communication	No
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
<ul> <li>S7 communication, as server</li> </ul>	Yes; Connection configured on one side only
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	PROFINET
Physics	Ethernet RJ45
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
Number of ports	2

• integrated switch	Yes
Media redundancy	
• supported	Yes
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; PROFINET MRP
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
Functionality	
• MPI	No
PROFINET IO Controller	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
• PROFINET CBA	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	No
PROFIBUS DP slave	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes; only read function
<ul> <li>Number of HTTP clients</li> </ul>	5
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— Shared device	Yes
<ul> <li>Prioritized startup</li> </ul>	Yes
<ul> <li>Number of IO devices with prioritized startup, max.</li> </ul>	32
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
<ul> <li>Number of IO Devices with IRT and the option "high flexibility"</li> </ul>	128
— of which in line, max.	61
<ul> <li>Number of connectable IO Devices for RT,</li> </ul>	128
max.	
— of which in line, max.	128
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8

<ul> <li>— IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
— Number of IO Devices per tool, max.	8
Device replacement without swap medium	Yes
	250 μs, 500 μs,1 ms; 2 ms, 4 ms (not in the case of IRT with "high
— Send cycles	flexibility" option)
— Updating time	250 μs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, Technical Data" for more details)
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32
— Isochronous mode	No
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
PROFINET CBA	
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	
Number of connections, max.	8
• Local port numbers used at the system end	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
Keep-alive function, supported	Yes
Isochronous mode	

Isochronous operation (application synchronized up to terminal)	Yes; Via PROFIBUS DP or PROFINET interface
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	8
<ul> <li>Number of GD packets, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
Size of GD packets, max.	22 byte
• Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
• supported	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
• supported	Yes; via CP and loadable FC
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
	_

• supported	Yes; via CP and loadable FC
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
<ul><li>Number of connections, max.</li></ul>	8
<ul> <li>Data length for connection type 01H, max.</li> </ul>	1 460 byte
<ul> <li>Data length for connection type 11H, max.</li> </ul>	32 768 byte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
<ul><li>Number of connections, max.</li></ul>	8
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
<ul><li>Number of connections, max.</li></ul>	8
— Data length, max.	1 472 byte
Web server	
• supported	Yes; only read function

<ul> <li>Number of HTTP clients</li> </ul>	5
<ul> <li>User-defined websites</li> </ul>	Yes
PROFINET CBA (at set setpoint communication load)	
Setpoint for the CPU communication load	50 %
<ul> <li>Number of remote interconnection partners</li> </ul>	32
<ul> <li>Number of functions, master/slave</li> </ul>	30
<ul> <li>Total of all master/slave connections</li> </ul>	1 000
<ul> <li>Data length of all incoming connections master/slave, max.</li> </ul>	4 000 byte
<ul> <li>Data length of all outgoing connections master/slave, max.</li> </ul>	4 000 byte
<ul> <li>Number of device-internal and PROFIBUS interconnections</li> </ul>	500
<ul> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> </ul>	4 000 byte
Data length per connection, max.	1 400 byte
Remote interconnections with acyclic transmission	
— Sampling frequency: Sampling time, min.	500 ms
<ul> <li>Number of incoming interconnections</li> </ul>	100
<ul> <li>Number of outgoing interconnections</li> </ul>	100
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
Remote interconnections with cyclic transmission	
<ul> <li>Transmission frequency: Transmission interval, min.</li> </ul>	10 ms
<ul> <li>Number of incoming interconnections</li> </ul>	200
<ul> <li>Number of outgoing interconnections</li> </ul>	200
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	2 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	450 byte
HMI variables via PROFINET (acyclic)	
<ul> <li>Number of stations that can log on for HMI variables (PN OPC/iMap)</li> </ul>	3; 2x PN OPC/1x iMap
<ul> <li>HMI variable updating</li> </ul>	500 ms
<ul> <li>Number of HMI variables</li> </ul>	200
<ul> <li>Data length of all HMI variables, max.</li> </ul>	2 000 byte
PROFIBUS proxy functionality	
— supported	Yes

<ul> <li>— Number of linked PROFIBUS devices</li> <li>— Data length per connection, max.</li> <li>240 byte; Slave-dependent</li> </ul>	
Bata length per commodatin, max.	
Number of connections	
• overall 16	
• usable for PG communication 15	
— reserved for PG communication 1	
— adjustable for PG communication, min.	
— adjustable for PG communication, max. 15	
• usable for OP communication 15	
— reserved for OP communication 1	
— adjustable for OP communication, min.	
— adjustable for OP communication, max. 15	
• usable for S7 basic communication 14	
— reserved for S7 basic communication 0	
— adjustable for S7 basic communication, 0	
min.	
— adjustable for S7 basic communication, 14	
max.	
• usable for S7 communication 14	
— reserved for S7 communication 0	
<ul><li>— adjustable for S7 communication, min.</li></ul>	
— adjustable for S7 communication, max.	
• total number of instances, max. 32	
• usable for routing X1 as MPI: max. 10; X1 as DP master: max. 24; X1 (active): max. 14; X2 as PROFINET: 24 max.	as DP slave
S7 message functions	
Number of login stations for message functions, max.  16; Depending on the configured connections for PC basic communication	G/OP and S7
Process diagnostic messages Yes	
simultaneously active Alarm-S blocks, max. 300	
Test commissioning functions	
Status block Yes; Up to 2 simultaneously	
Single step Yes	
Number of breakpoints 4	
Status/control	
Status/control variable     Yes	
<ul> <li>Variables</li> <li>Inputs, outputs, memory bits, DB, times, counters</li> </ul>	
variables	
• Number of variables, max.  30	
• Number of variables, max. 30	
<ul> <li>Number of variables, max.</li> <li>— of which status variables, max.</li> <li>30</li> <li>30</li> <li>30</li> </ul>	

Forcing, variables	Inputs, outputs
Number of variables, max.	10
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	500
— adjustable	No
<ul><li>of which powerfail-proof</li></ul>	100
<ul> <li>Number of entries readable in RUN, max.</li> </ul>	499
— can be set	Yes
— preset	10
Service data	
• can be read out	Yes
Ambient conditions	
Ambient temperature during operation	
● min.	0 °C
• max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes; V5.5 or higher
Programming	
Command set	see instruction list
<ul> <li>Nesting levels</li> </ul>	8
<ul><li>System functions (SFC)</li></ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	40 mm
Height	125 mm
Depth	130 mm
Weights	

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