## **SIEMENS**

## Data sheet

## 6ES7516-3FN00-0AB0



\*\*\*SPARE PART\*\*\* SIMATIC S7-1500F, CPU 1516F-3 PN/DP, CENTRAL PROCESSING UNIT WITH WORKING MEMORY 1.5 MB FOR PROGRAM AND 5 MB FOR DATA, 1. INTERFACE, PROFINET IRT WITH 2 PORT SWITCH, 2. INTERFACE, ETHERNET, 3. INTERFACE, PROFIBUS, 10 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY

General information	
Product type designation	CPU 1516F-3 PN/DP
HW functional status	FS01
Firmware version	V1.8
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated as of version</li> </ul>	V13 SP1 Update 4
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	

Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	0.85 A
Inrush current, max.	2.4 A; Rated value
mash sansh, max	2.17, 114.64 value
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus	6.7 W
(balanced)	
Power loss	
Power loss, typ.	7 W
Memory	
SIMATIC memory card required	Yes
Work memory	
integrated (for program)	1.5 Mbyte
• integrated (for data)	5 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	40
for bit operations, typ.	10 ns 12 ns
for word operations, typ.  for fixed point arithmetic, typ.	12 ns 16 ns
for floating point arithmetic, typ.	64 ns
for floating point antifficities, typ.	04 IIS
CPU-blocks	
Number of elements (total)	6 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by
	the user: 1 59 999, and number range of DBs created via SFC
. 0	86: 60 000 60 999
• Size, max.	5 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	55 16 6 1 1 12
Number range	0 65 535
• Size, max.	512 kbyte
FC	
Number range	0 65 535
• Size, max.	512 kbyte
• Size, max.  OB	0.12 may to
	512 kbyte
Size, max.  Number of free cycle ORe	100
<ul> <li>Number of free cycle OBs</li> </ul>	100

<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
Number of isochronous mode OBs	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags),	512 kbyte; In total; available retentive memory for bit memories,
max.	timers, counters, DBs, and technology data (axes): 472 KB
Flag	
• Number, max.	16 kbyte
Number of clock memories	8; 8 clock memory bits, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
<ul><li>per priority class, max.</li></ul>	64 kbyte; max. 16 KB per block

Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	20
Number of DP masters	
• integrated	1
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	1
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
<ul><li>Number of lines, max.</li></ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
● Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
<ul><li>Deviation per day, max.</li></ul>	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	
● III AS, IIIastei	Yes
• in AS, slave	Yes Yes

Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
Number of ports	2
integrated switch	Yes
RJ 45 (Ethernet)	Yes; X1
Functionality	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	Yes
2. Interface	
Interface types	
Number of ports	1
• integrated switch	No
• RJ 45 (Ethernet)	Yes; X2
Functionality	
PROFINET IO Controller	No
PROFINET IO Device	No
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes
• Web server	Yes
3. Interface	
Interface types	
Number of ports	1
• RS 485	Yes
Functionality	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
<ul><li>Autonegotiation</li></ul>	Yes
<ul><li>Autocrossing</li></ul>	Yes
Industrial Ethernet status LED	Yes

RS 485	
Transmission rate, max.	12 Mbit/s
Drotocolo	
Protocols  Number of connections	
Number of connections, max.	256; via integrated interfaces of the CPU and connected CPs /
Number of competent, max.	CMs
<ul> <li>Number of connections reserved for ES/HMI/web</li> </ul>	10
<ul> <li>Number of connections via integrated interfaces</li> </ul>	128
<ul> <li>Number of S7 routing paths</li> </ul>	16
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
<ul><li>— Open IE communication</li></ul>	Yes
— IRT	Yes
— MRP	Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— PROFlenergy	Yes
<ul><li>— Prioritized startup</li></ul>	Yes; Max. 32 PROFINET devices
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	256; In total, up to 768 distributed I/O devices can be connected via PROFIBUS or PROFINET
<ul><li>Of which IO devices with IRT, max.</li></ul>	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms

— With IRT and parameterization of "odd"	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
send cycles Update time for RT	μο, 020 μο 0 070 μο)
	250 μs to 128 ms
— for send cycle of 250 μs	500 µs to 256 ms
— for send cycle of 500 μs	
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	Van
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
Open IE communication	Yes
— IRT	Yes
— MRP	Yes
— PROFlenergy	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared</li> </ul>	4
device, max.	
SIMATIC communication	
<ul> <li>S7 communication, as server</li> </ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user-defined pages
• HTTPS	Yes; Standard and user-defined pages
PROFIBUS DP master	
Number of connections, max.	48; for the integrated PROFIBUS DP interface

Services	
— PG/OP communication	Yes
	Yes
— S7 routing	Yes
Data record routing	
— Isochronous mode	Yes
— Equidistance	Yes
<ul><li>— Number of DP slaves</li></ul>	125; In total, up to 768 distributed I/O devices can be connected via PROFIBUS or PROFINET
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
Further protocols	
• MODBUS	Yes; MODBUS TCP
Media redundancy	
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
Isochronous mode	
Isochronous operation (application synchronized up	Yes; With minimum OB 6x cycle of 375 μs
to terminal)	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Block related messages	Yes
Number of configurable alarms, max.	10 000
Number of simultaneously active alarms in alarm pool	
<ul> <li>Number of reserved user alarms</li> </ul>	600
<ul> <li>Number of reserved alarms for system diagnostics</li> </ul>	200
<ul> <li>Number of reserved alarms for Motion Control technology objects</li> </ul>	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Status/control	
Status/control variable	Yes
• Variables	Inputs, outputs, memory bits, DB, times, counters
<ul><li>Number of variables, max.</li></ul>	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing, variables	Peripheral inputs/outputs
-	

<ul> <li>Number of variables, max.</li> </ul>	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	3 200
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes
<ul> <li>Speed-controlled axis</li> </ul>	
<ul> <li>Number of speed-controlled axes, max.</li> </ul>	30; Requirement: There must be no other motion technology objects created
<ul><li>Positioning axis</li></ul>	
<ul> <li>Number of positioning axes, max.</li> </ul>	30; Requirement: There must be no other motion technology objects created
<ul> <li>Synchronized axes (relative gear synchronization)</li> </ul>	
— Number of axes, max.	15; Requirement: There must be no other motion technology objects created
External encoders	
— Number of external encoders, max.	30; Requirement: There must be no other motion technology objects created
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	

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• High-speed counter

Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	0 °C
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off

Yes

Configuration	
Programming	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
<ul> <li>Block protection</li> </ul>	Yes
Access protection	
Password for display	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	845 g
last modified:	03/30/2017